

# CAQ III - Cabin air quality assessment of long-term effects of contaminants

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CAC-Event Simulation & Chemical Characterization  
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## Objectives

- Generation of controlled and worst-case bleed air oil-contamination events in a simulator (BACS) to thoroughly characterize the fume composition and to allow exposure tests for toxicological assessment
- Selection of analytical methods based on already existing data on cabin air and oil analyses regarding expected contaminant concentrations
- Connection of the test bench (BACS) to the mobile toxicological laboratory (RIVM MAPCEL) via a transfer-line and proof that fume transfer works and oil fume composition remains the same
- Performance of pre-tests and dose range finding prior to main exposure test
- Use of BACS to simulate HEPA filter contamination by an oil related fume event and comparison with HEPA filters from real aircraft exposed / not exposed to a reported (oil) fume event

## Simulation of CAC events by use of a Bleed Air Contamination Simulator (BACS)

- BACS emulates the air supply system of an aircraft cabin
- Bleed air contamination events are simulated by dosing the contaminant (e.g. Mobil Jet Oil II) into hot (up to 590 °C), compressed (up to 8 bar) air and leading this through several expansion and cooling steps until the air has reached ambient conditions (“cabin” / sampling vessel)
- Bleed air dilution by recirculated air is omitted
- Focus will be put on engine oil contamination events as these are of biggest concern
- At ambient conditions the air will be thoroughly characterized by on-line monitoring and off-line analyses especially with regard to engine oil breakdown products
- Knowledge of the physico-chemical composition of the air is the pre-requisite for toxicological hazard identification and the targeted animal exposure studies in the RIVM mobile toxicological laboratory

# CAC-Event Simulation & Chemical Characterization



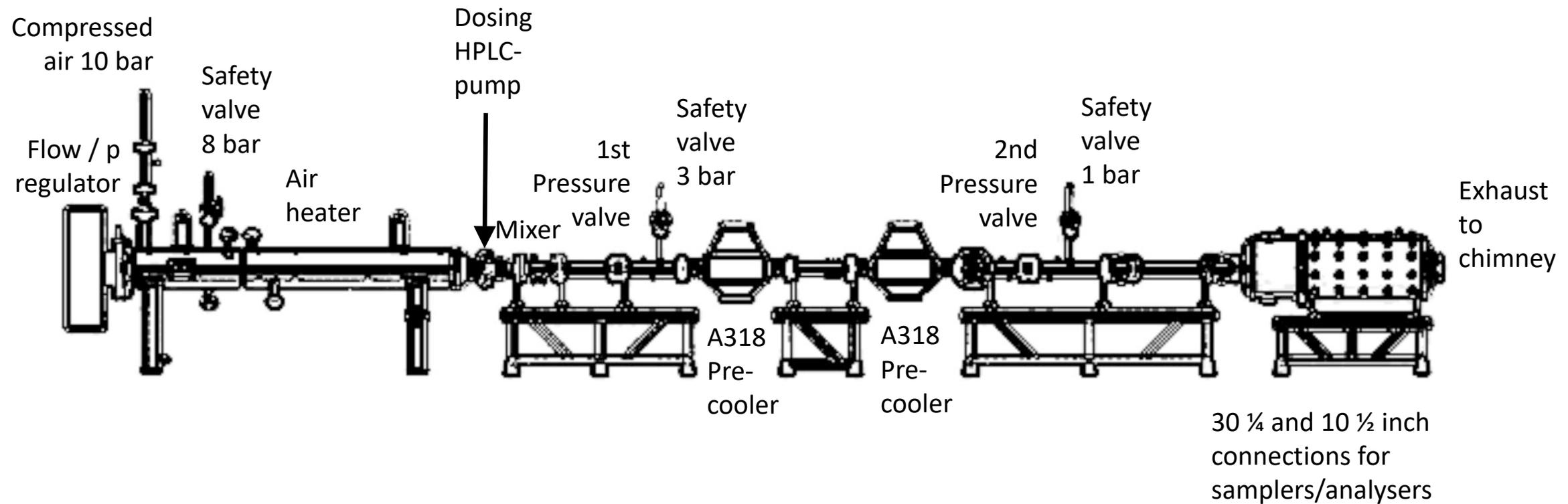
## Advantages

- BACS allows the generation and measurement of possible bleed air contamination by an oil-related fume event independent from aircraft variables (age, type of engine, engine configuration, ECS, air distribution system, etc.)
- Potential contaminants can be introduced in a controlled way
- Sensors and measuring equipment along the air path allow thorough characterization

# CAC-Event Simulation & Chemical Characterization



## Bleed Air Contamination Simulator BACS



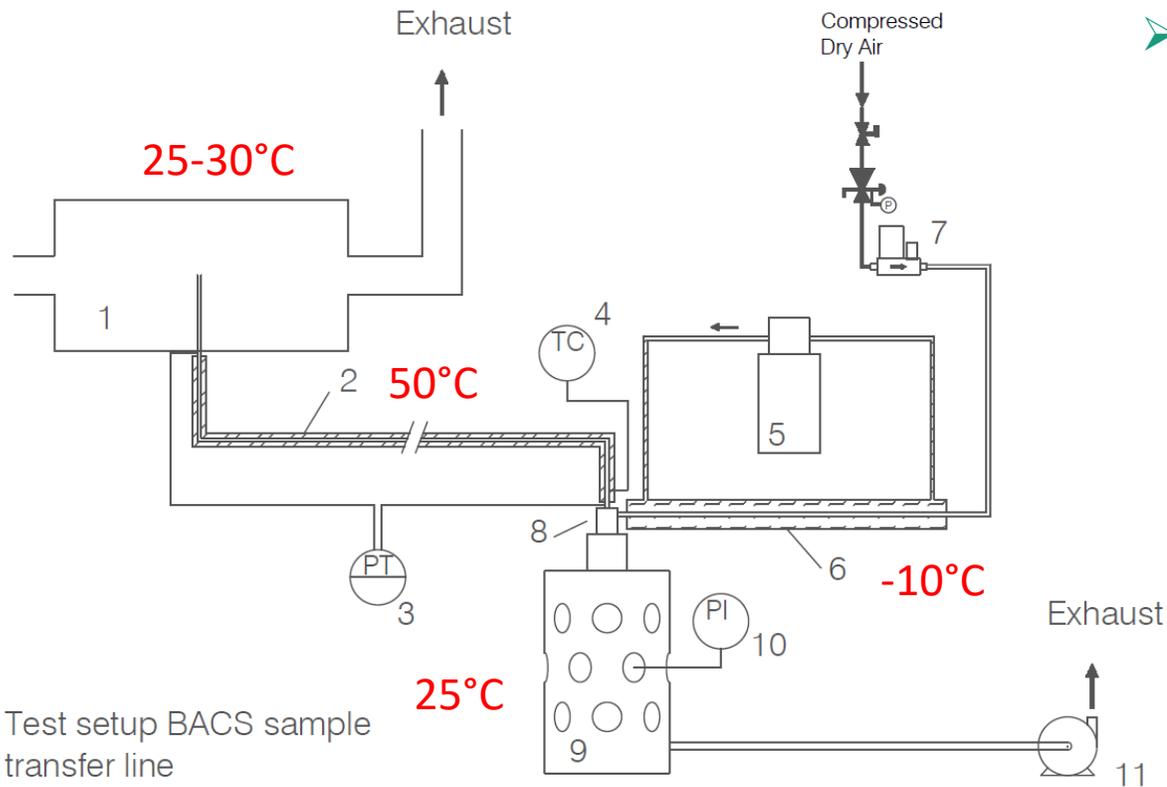
# CAC-Event Simulation & Chemical Characterization



## Bleed Air Contamination Simulator BACS

- T possible up to 590 °C and p possible up to 8 bar
  - Previous experiments:
    - Different oils (engine / hydraulic)
    - Amounts up to 80 mg/m<sup>3</sup>
    - Ideal for chemical analysis: 1 mg/m<sup>3</sup>
    - Most breakdown products at T = 350 °C
    - No to minimal influence of pressure
- BACS set point T = 350°C, p = 6 bar
  - Mobil Jet Oil II (most commonly used)
  - ACER/VIPR experiments dosed 6 mg/m<sup>3</sup>
  - Range finding experiments planned to see effects
  - Worst case starting point 50-100 mg/m<sup>3</sup>

## Connection of the exposure units in the MAPCELS to the BACS vessel via a transfer-line



➤ Are there any alterations in the oil fume composition caused by the transfer-line?

- 1: BACS sample vessel
- 2: sample line with electrical heating
- 3: pressure transmitter
- 4: temperature controller
- 5: cooling bath
- 6: heat exchanger
- 7: mass flow controller
- 8: eductor
- 9: inhalation unit
- 10: pressure indicator
- 11: pump

# CAC-Event Simulation & Chemical Characterization



## Instrument set-up around BACS during pre-tests



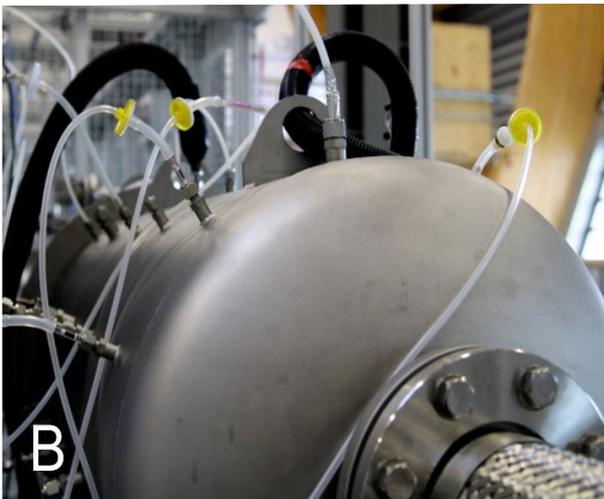
Worst case length of transfer-line from BACS to exposure unit in MAPCEL: 9 m

Rental PTR-MS from Ionicon, Innsbruck, with remote access from Airbus HH

## Pre-tests

- Dosing of MJO II to check whether at the end of the transfer-line after 1:1 dilution the oil vapour composition remains the same
- Dosed oil amounts: 1, 3, 5, 6, 10, 20, 30, 40, 50, 60, 100 mg/m<sup>3</sup> (100 is the planned start concentration)
- Measurement locations:
  - BACS vessel (before transfer-line),
  - exposure unit after transfer-line and 1:1 dilution,
  - 1:10 dilution box (for PTR-MS at high oil concentrations)
- Sampling of VOCs, aldehydes, organic acids and organophosphates at BACS vessel before the transfer-line and after the transfer-line and 1:1 dilution for ITEM

# CAC-Event Simulation & Chemical Characterization



## BACS on-line analytics

Compound	Measurement principle	Measurement range
Carbon monoxide CO	IR absorption	1 - 1000 ppb
Carbon dioxide CO <sub>2</sub>	IR absorption	100 - 10000 ppm
Ozone O <sub>3</sub>	UV Photometry (254 nm)	1 - 1000 ppb
Nitrogen oxides NO/NO <sub>x</sub>	Chemiluminescence	1 - 1000 ppb
Total Volatile Organic Compounds (TVOC)	Flame Ionisation Detector FID or Photo-Ionisation-Detector PID	100 ppb - 100 ppm 1 - 10000 ppb
Selected Volatile Organic Compounds (VOCs)	on-line Proton-Transfer- Reaction-Mass-Spectrometry PTR-MS	1 ppt - 100 ppb
Aircraft operating fluids	Ion Mobility Spectrometer (Aerotracer), pattern recognition	Instrument own odor scale
Particulate Matter	different	10 nm – 20 µm

## On-line monitors

- Carbon monoxide (CO)  
Measurement principle: IR at 4.7  $\mu\text{m}$   
Interferences:  $\text{CO}_2$  und  $\text{H}_2\text{O}$  - BACS air is dry, 0-1 % humidity
- Carbon dioxide ( $\text{CO}_2$ )  
Measurement principle: IR at 4.3  $\mu\text{m}$   
Interferences:  $\text{H}_2\text{O}$  - BACS air is dry, 0-1% humidity
- Nitrogen oxides ( $\text{NO}_x$ )  
Measurement principle: Chemoluminescence  
Interferences: not known
- Ozone ( $\text{O}_3$ )  
Measurement principle: UV at 254 nm  
Interferences:  $\text{SO}_2$ ,  $\text{NO}_2$ ,  $\text{NO}$ ,  $\text{H}_2\text{O}$  and aromatic hydrocarbon meta-xylene and mercury vapour (also other aromatic compounds? Particles?)

**Since at 254 nm many compounds may absorb, we rather talk of an UV monitor!**

## Particle counters for pre-tests

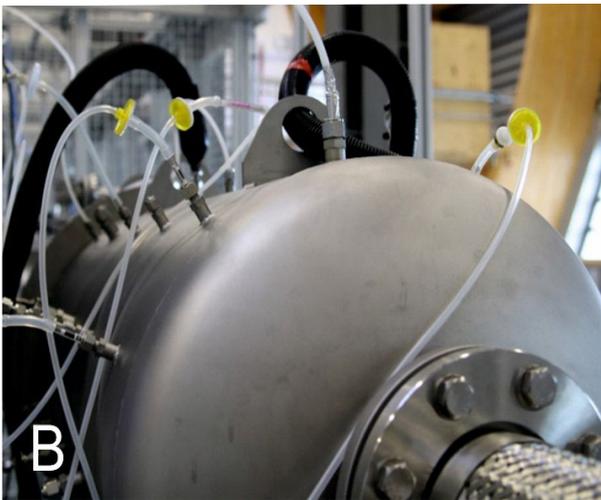
- TSI WCPC 3788 2.5 – 1000 nm, sampling rate 1.5 L/min  
(may be exchanged by a Butanol CPC if available from other project partners, Butanol CPC will be used in MAPCELS)
- TSI P-Trak 8525 20 – 1000 nm, sampling rate 0.1 L/min
- TSI Nanoscan SMPS 3910 10 – 421.7 nm, 13 channels, sampling rate 0.75 L/min
- TSI OPSS 3330 0.3 – 10  $\mu\text{m}$ , 16 channels, sampling rate 1.0 L/min

# CAC-Event Simulation & Chemical Characterization



## BACS off-line analytics (Fraunhofer ITEM)

Compound class	Method	Guideline	No of compounds covered	LOQ	LOD
VOCs	ATD-GC-MS	ISO 16000-6	> 150	0.05 - 0.3 µg/m <sup>3</sup>	0,01 - 0.2 µg/m <sup>3</sup>
Aldehydes / ketones	LC-UV (DNPH)	ISO 16000-3	15	~2 - 4 µg/m <sup>3</sup>	~1 - 2 µg/m <sup>3</sup>
Organic acids	GC-MS	OP-ITEM optimized for dust	12-14	0.1 µg/mL	0.03 µg/mL
Organo-phosphorus compounds	GC-MS	ISO 16000-31	22	2 ng/mL extract 25 ng ng/g dust	0.7 ng/mL extract 8.8 ng ng/g dust
Tri cresyl phosphates	GC-MS	OP-ITEM based on ISO 16000-31	10 isomers	1 ng/mL extract 13 ng ng/g dust	0.2 ng/mL extract 3 ng ng/g dust
Metals (Co, Be, Cr)	ICP-MS	OP-ITEM based on VDI 2267	3+x	~5 ng/g dust	~2.5 ng/g dust
Unknowns (all compound classes)	NMR / GC- and LC-MS / UV / IR	Fh-ITEM core competency	∞	not relevant	Approx. 50 µg absolute if NMR is applied



# CAC-Event Simulation & Chemical Characterization



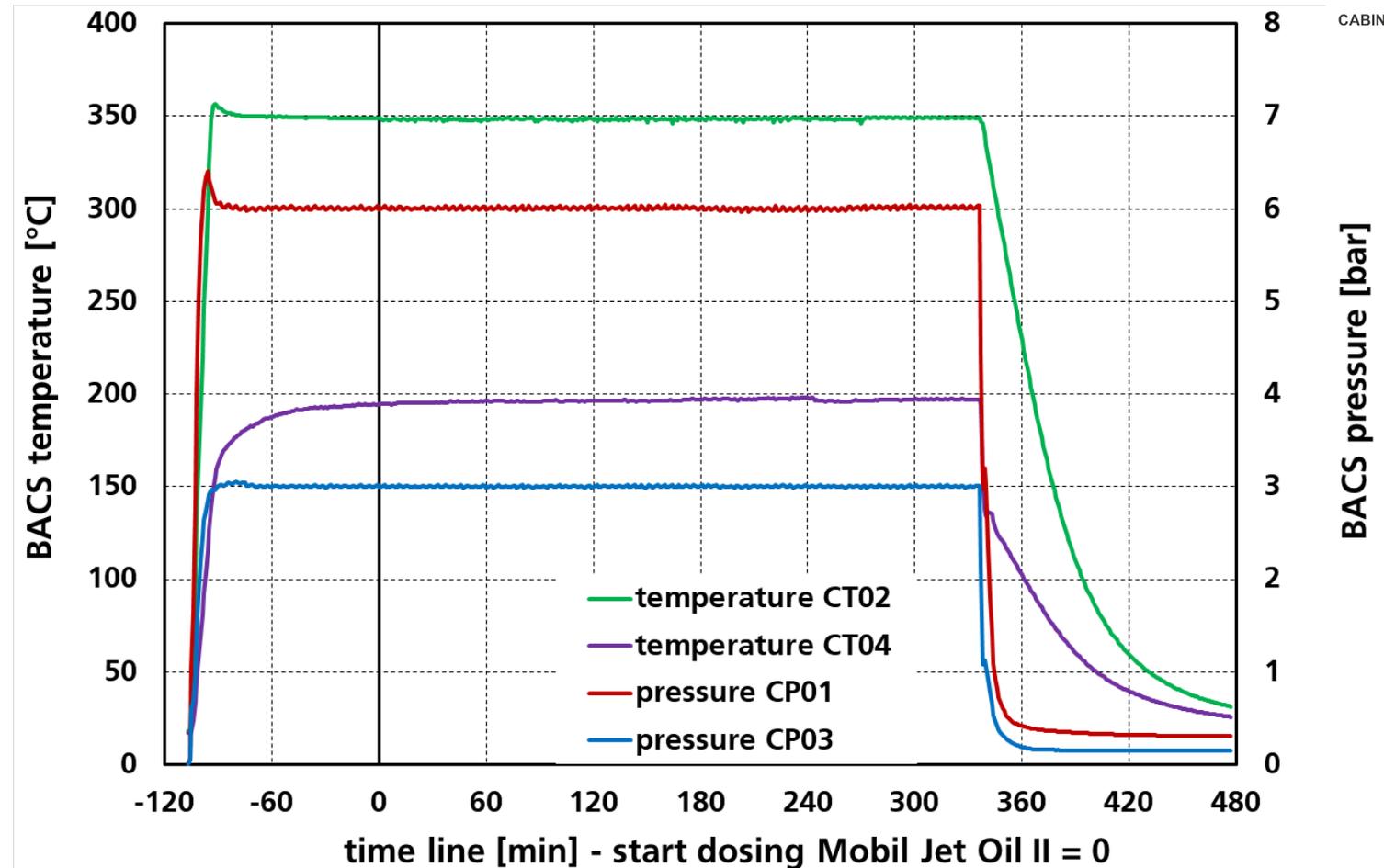
CABIN AIR QUALITY III

## Stability of BACS T and p conditions over hours

Injection point  
T = 350°C, p = 6 bar

Middle section  
T = 200°C, p = 3 bar

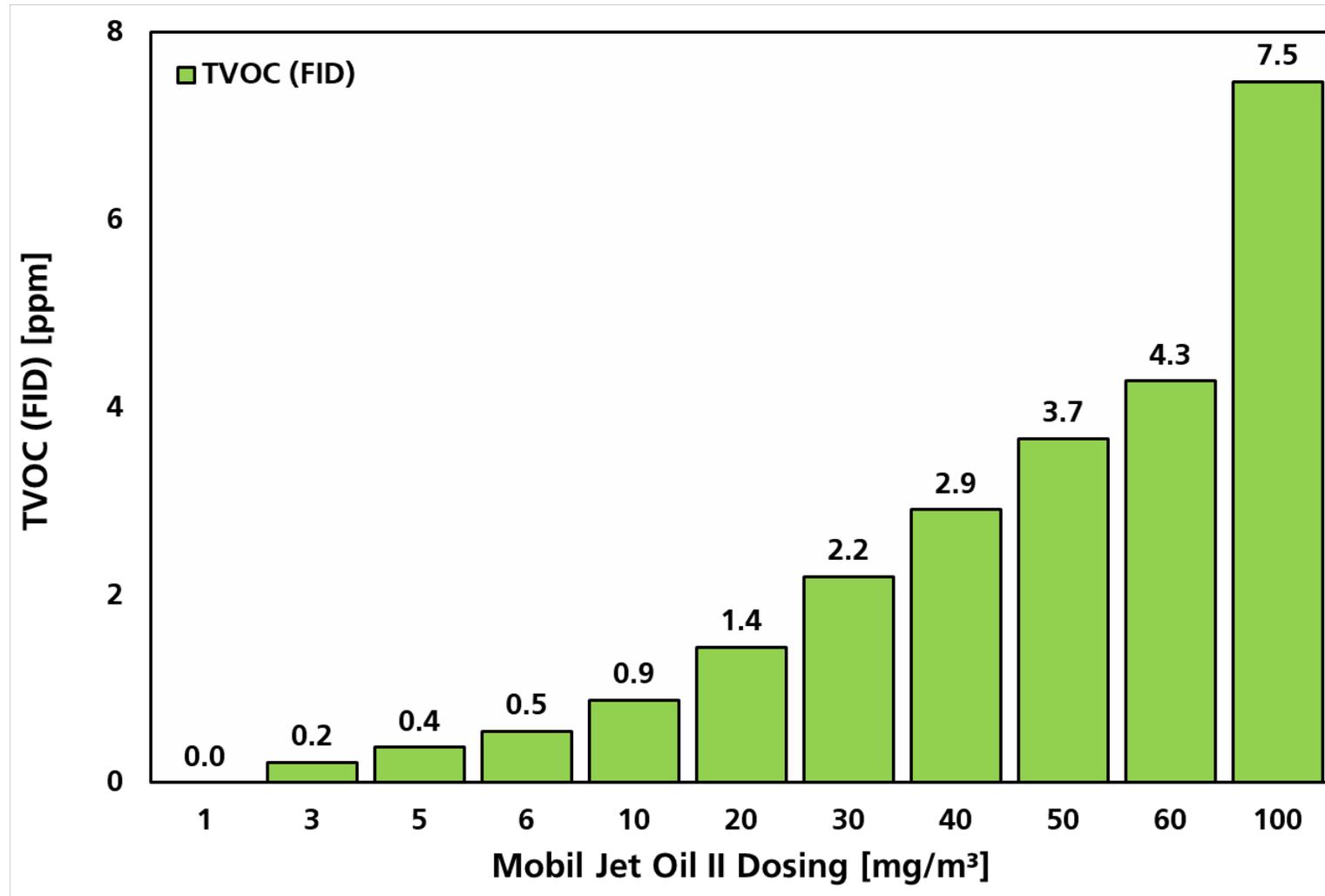
Sampling vessel  
T, p = ambient  
T = 25-30°C  
P = 0.92-0.96 bar



# CAC-Event Simulation & Chemical Characterization



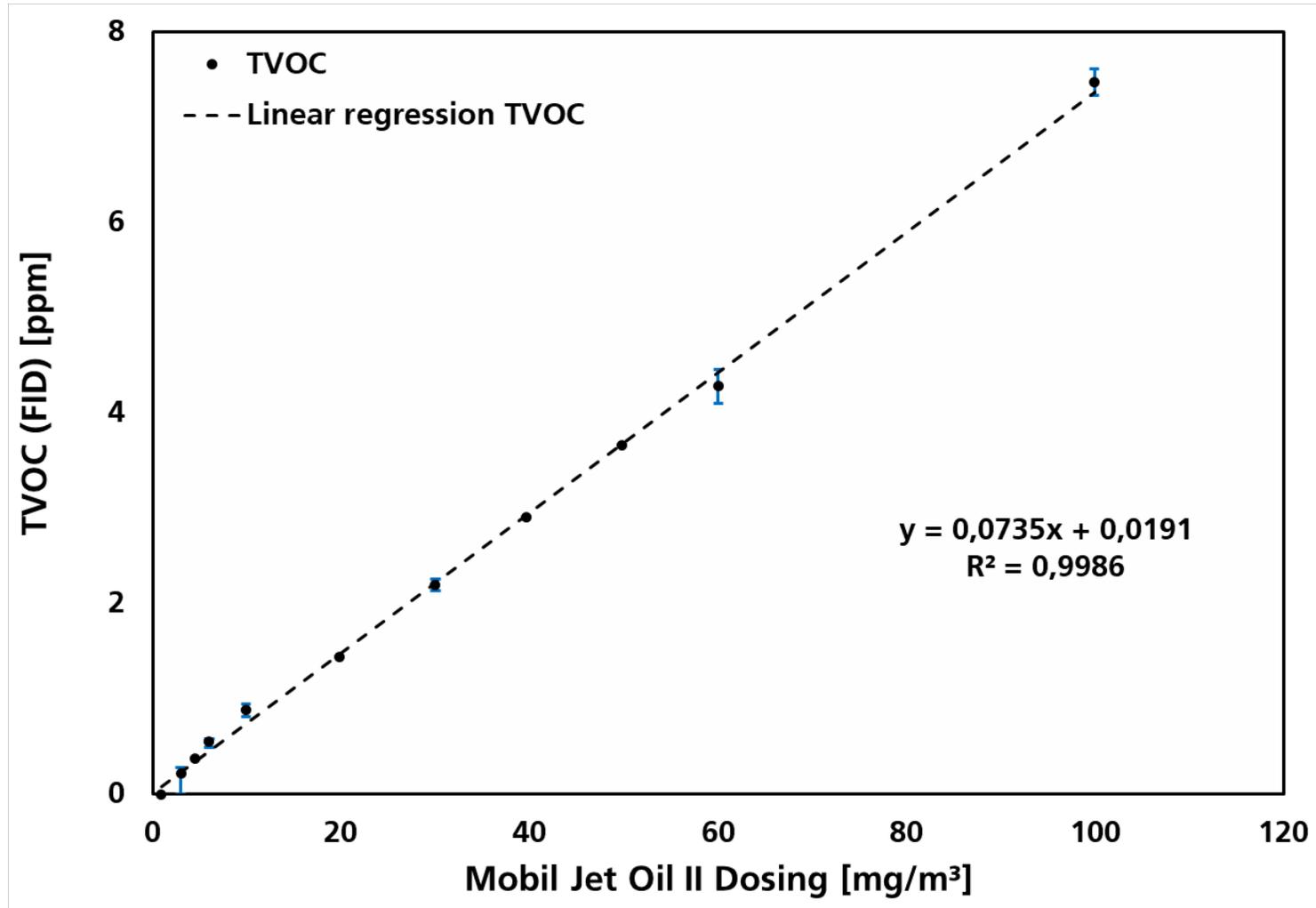
Flame Ionisation  
Detector (FID)  
reading  
depending on dosed  
oil amount



# CAC-Event Simulation & Chemical Characterization



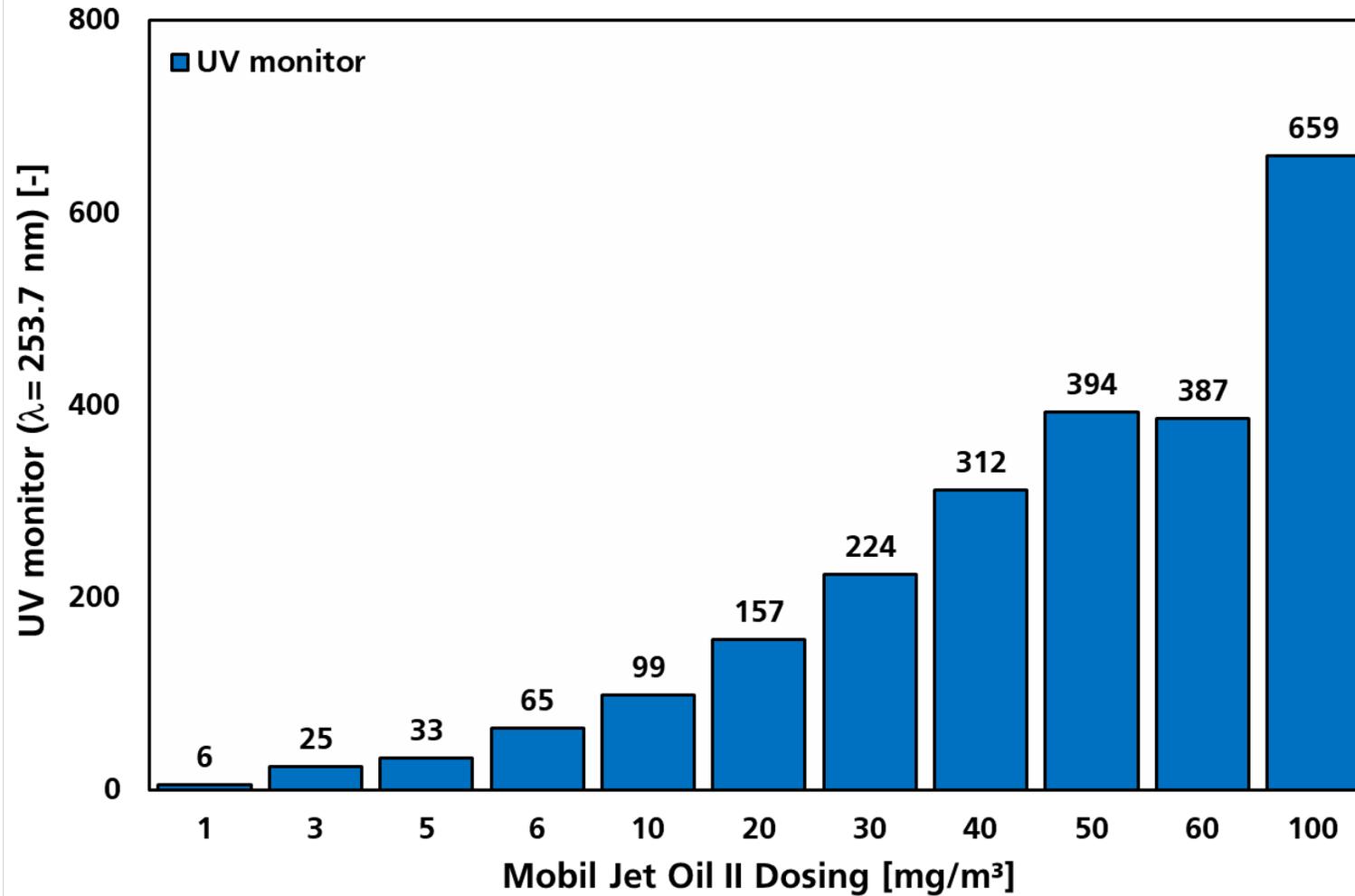
Linear regression  
FID



# CAC-Event Simulation & Chemical Characterization



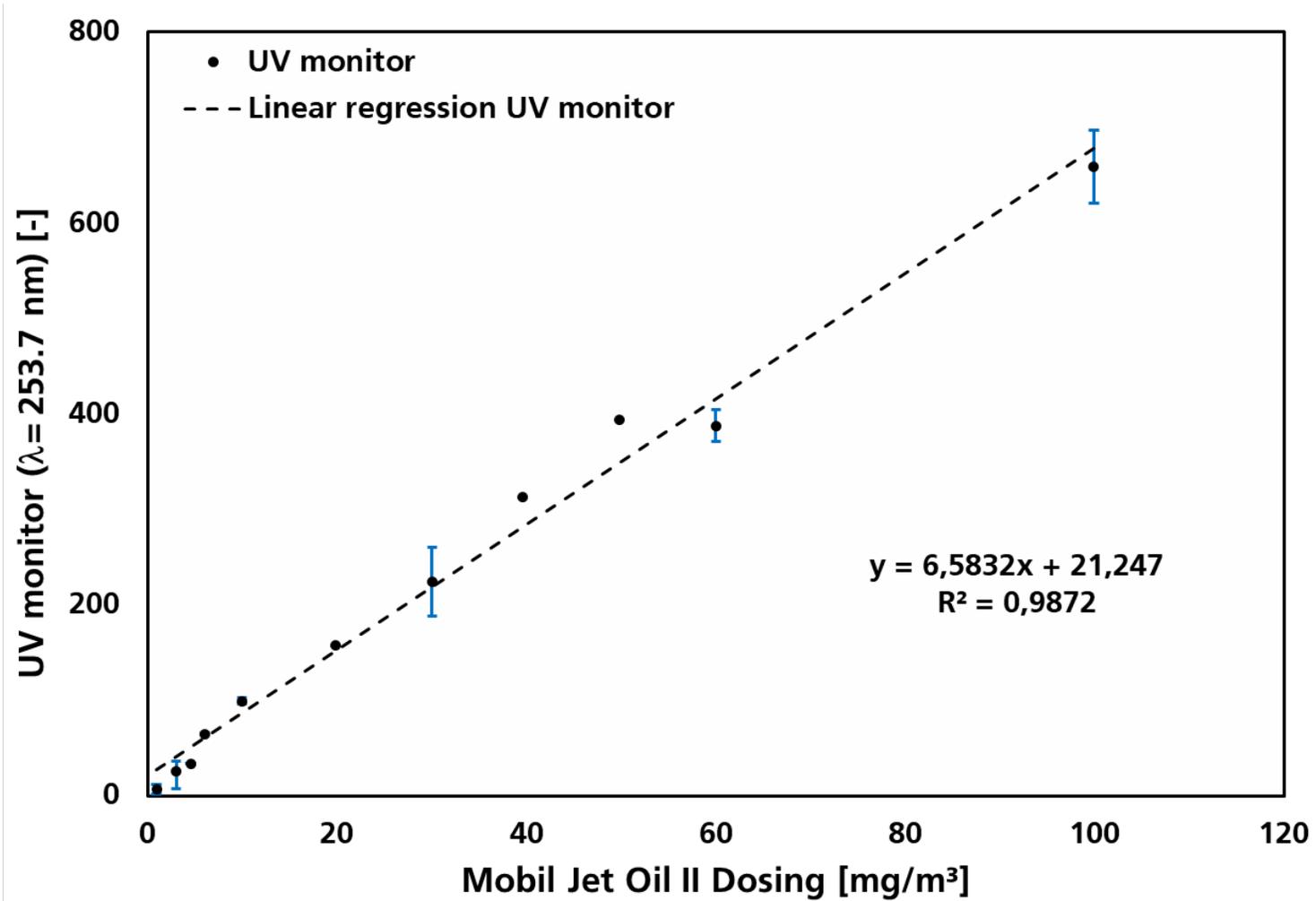
UV monitor reading depending on dosed oil amount



# CAC-Event Simulation & Chemical Characterization

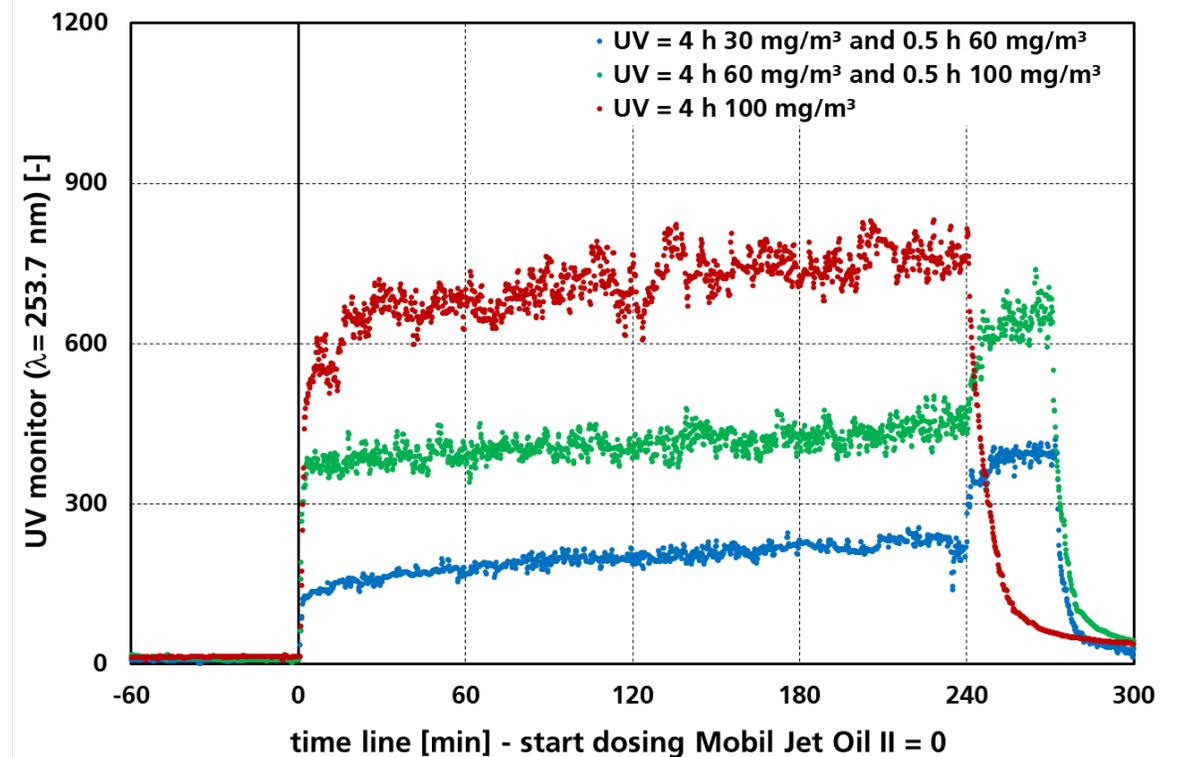
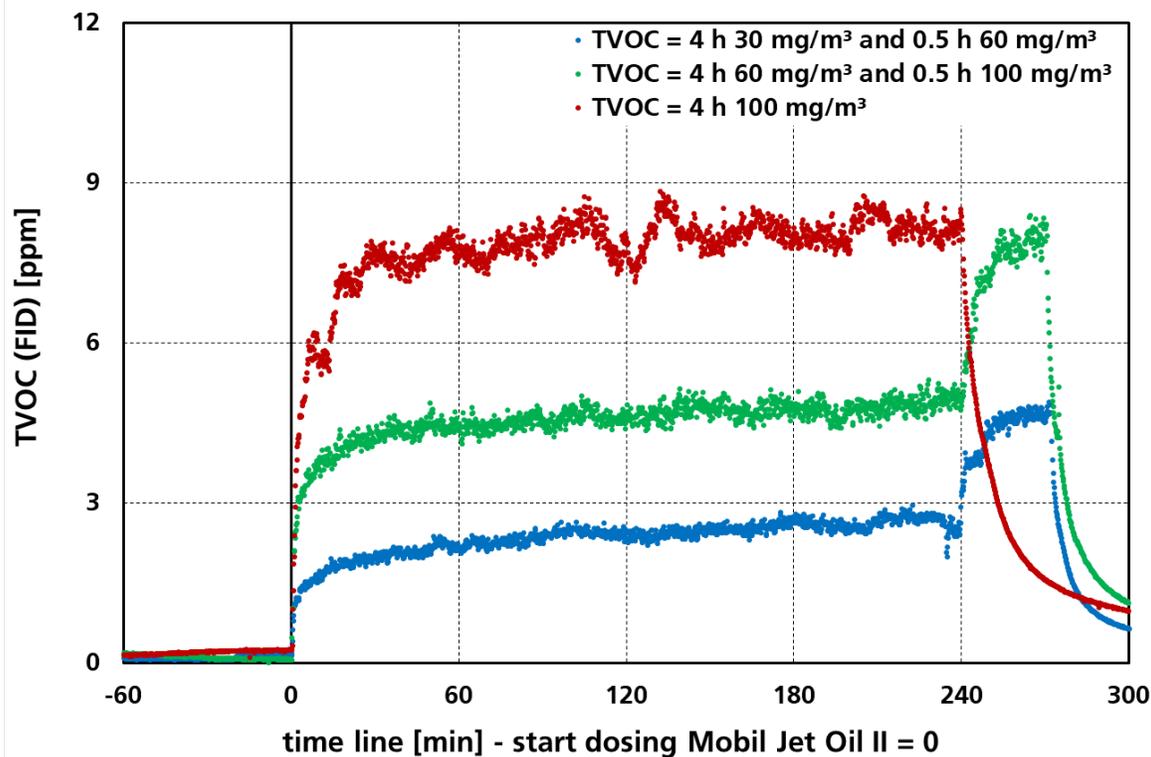


Linear regression  
UV-monitor



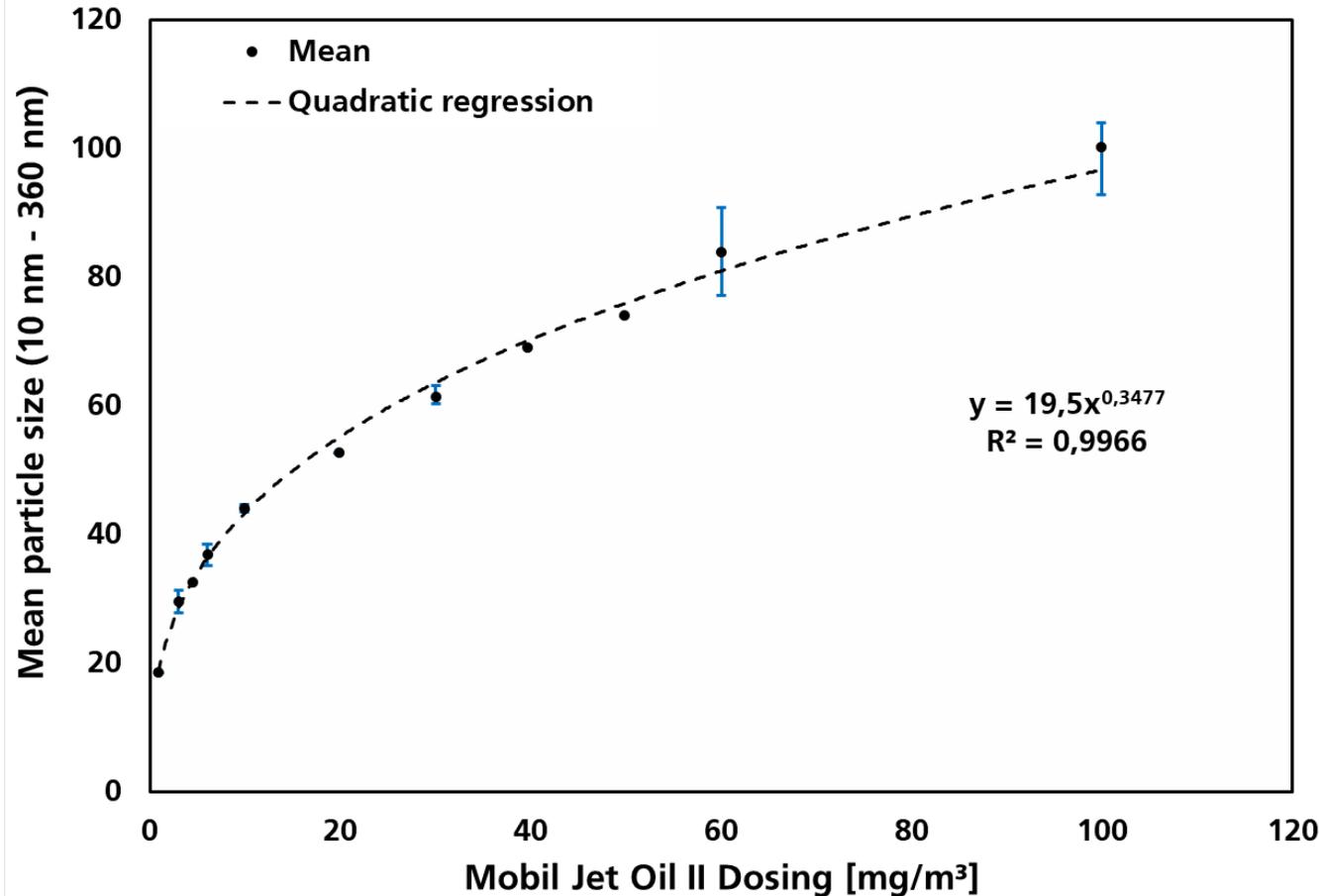
# CAC-Event Simulation & Chemical Characterization

Monitoring stability and reproducibility when dosing high oil amounts over hours



➤ Oil dosing target concentration results in same monitor reading

# CAC-Event Simulation & Chemical Characterization



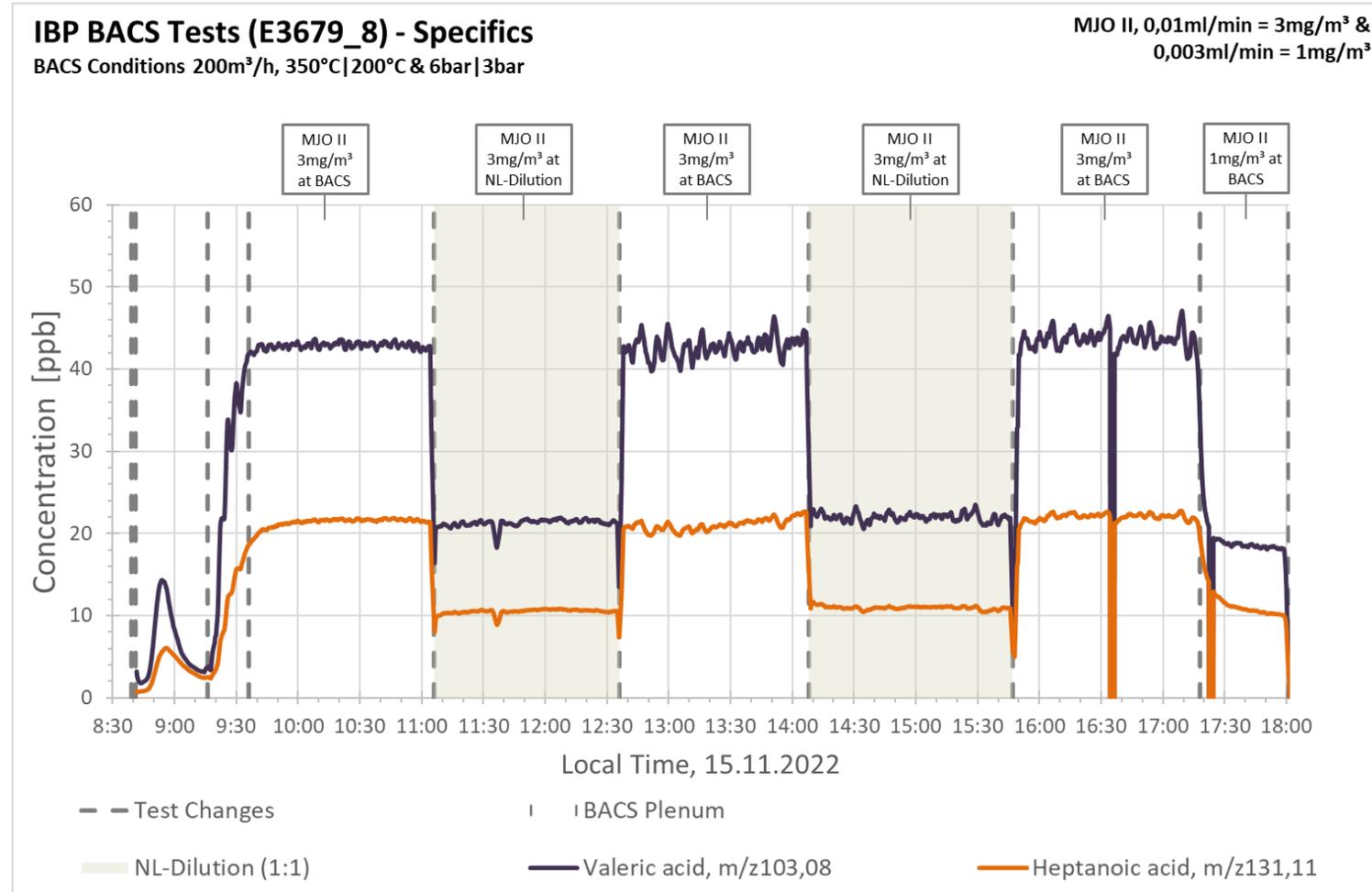
Max. mean particle size increases from ~20 to ~90 nm with dosed oil amount increase from 1 to 100 mg/m<sup>3</sup>

ASHRAE study at KSU on bleed air contamination with engine oils also showed that the max. particle size increases from ~50 to ~80 nm when injected oil amount is increased from 1 to 5 ppm

# CAC-Event Simulation & Chemical Characterization

Dosing of MJO II to check whether at the end of the transfer-line after 1:1 dilution the oil vapour composition remains the same

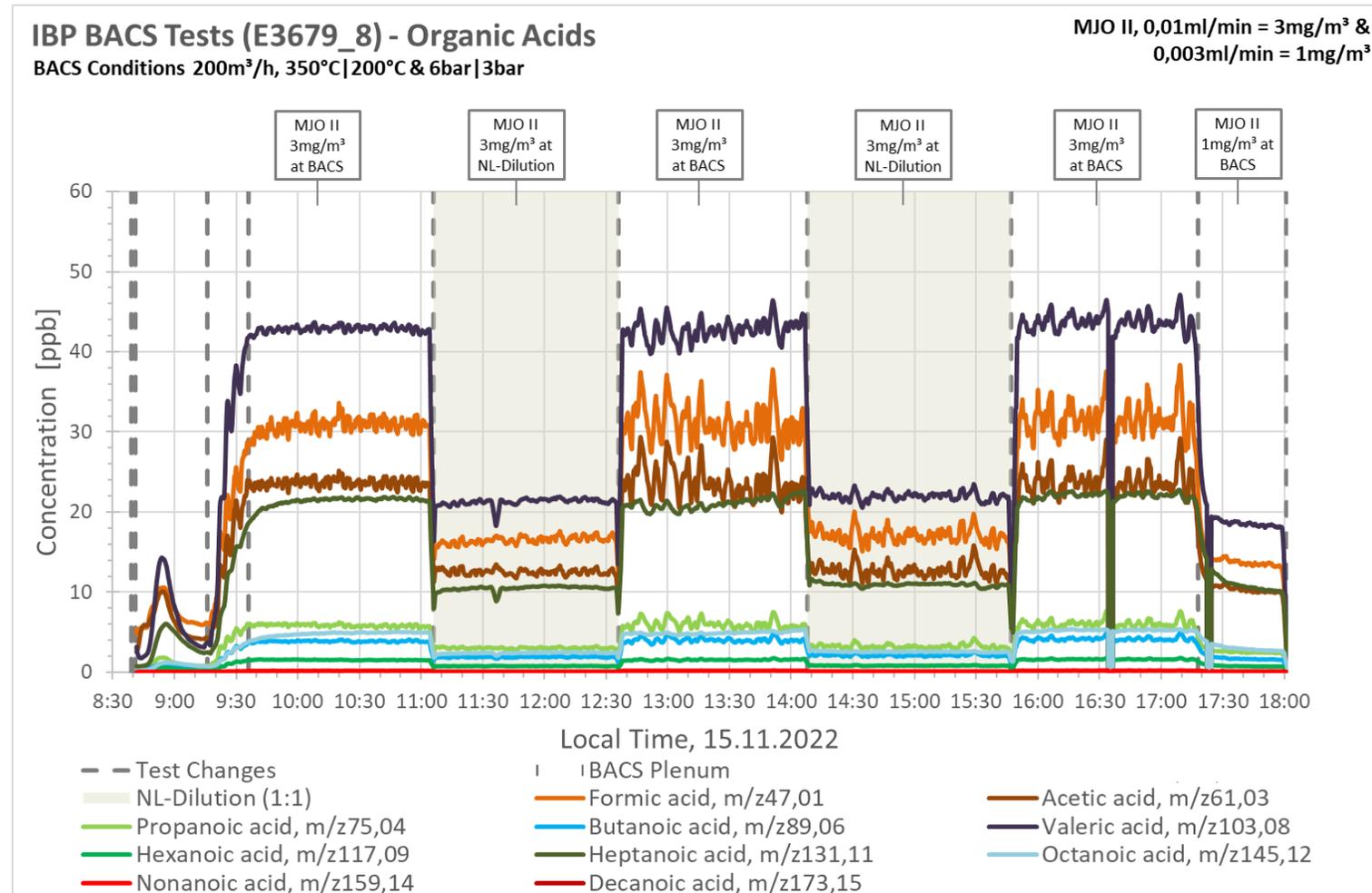
PTR-MS results pre-tests Nov 15, 2022



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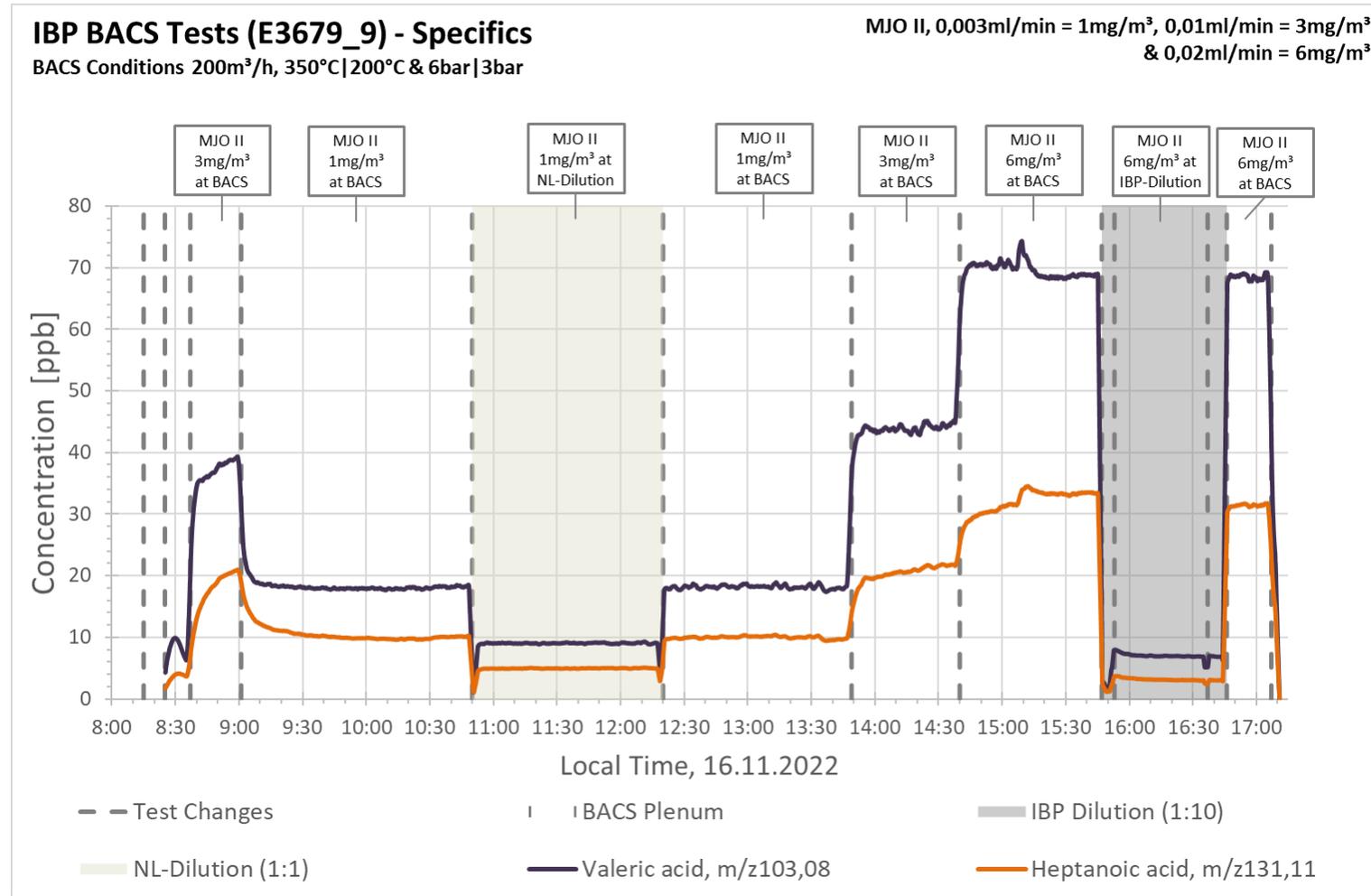
PTR-MS results pre-tests Nov 15, 2022



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Dosing of MJO II to check whether at the end of the transfer-line after 1:1 dilution the oil vapour composition remains the same

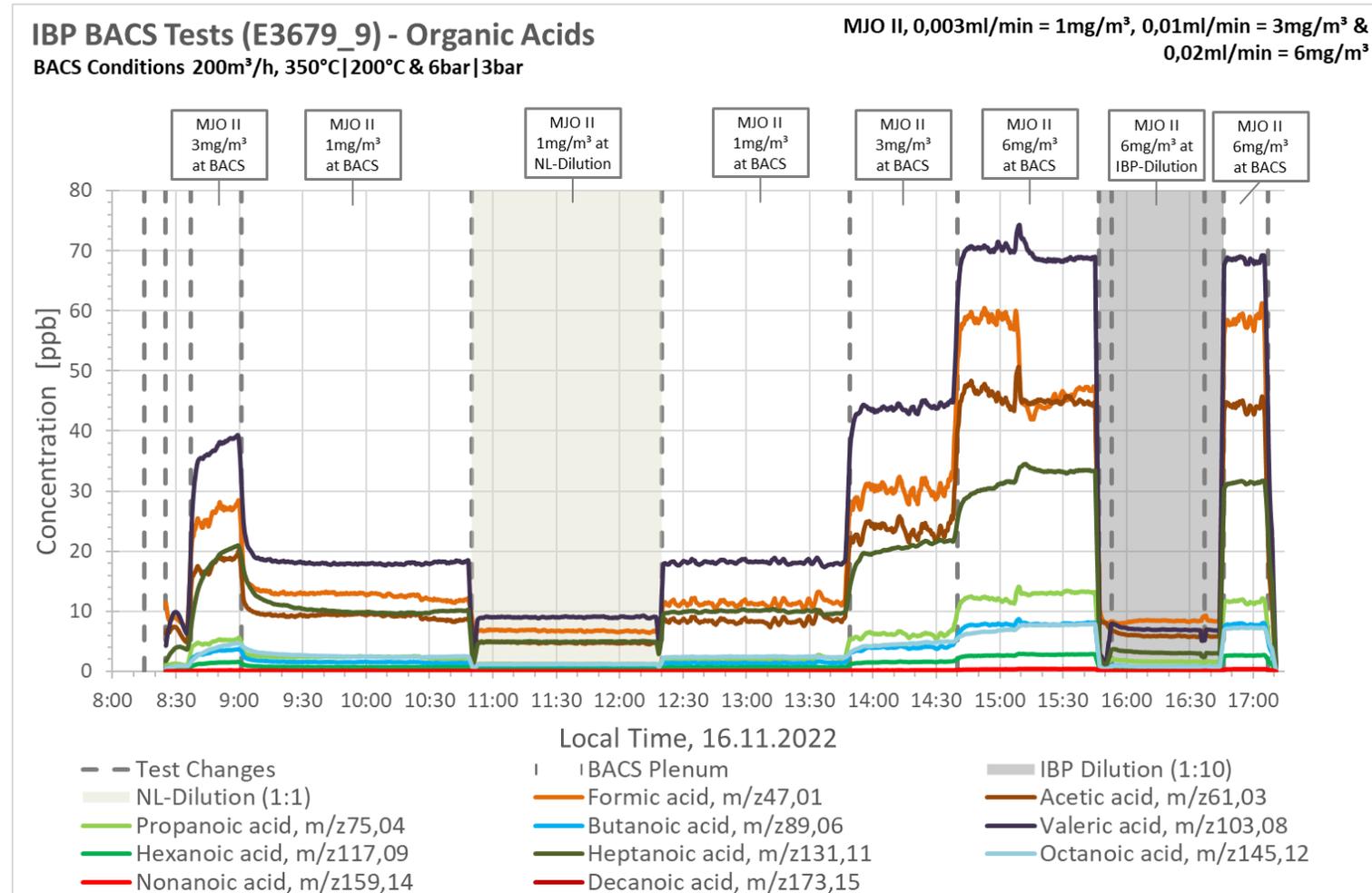
PTR-MS results pre-tests  
Nov 16, 2022



# CAC-Event Simulation & Chemical Characterization

Dosing of MJO II to check whether at the end of the transfer-line after 1:1 dilution the oil vapour composition remains the same

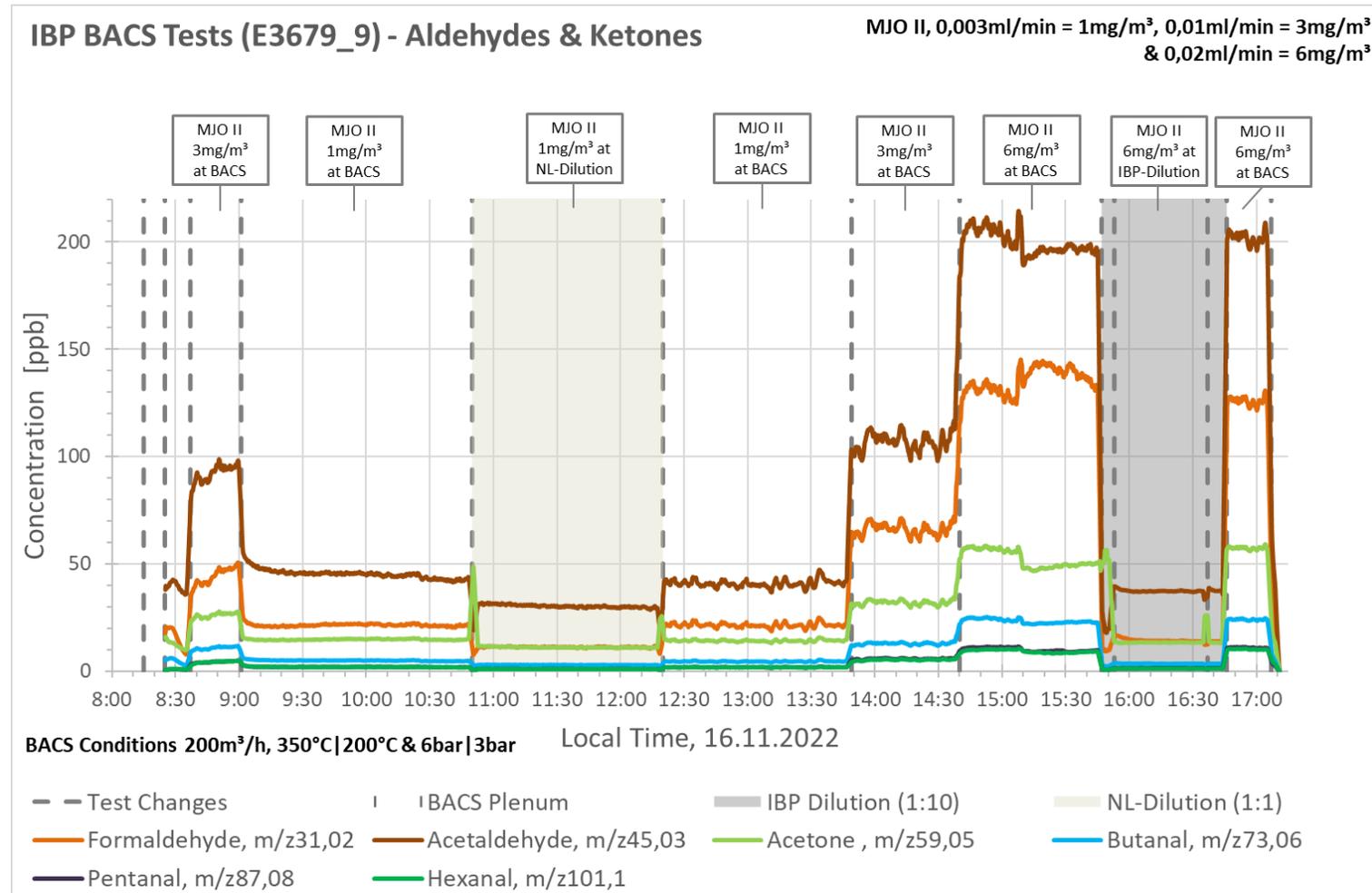
PTR-MS results pre-tests  
Nov 16, 2022



# CAC-Event Simulation & Chemical Characterization

Dosing of MJO II to check whether at the end of the transfer-line after 1:1 dilution the oil vapour composition remains the same

PTR-MS results pre-tests  
Nov 16, 2022

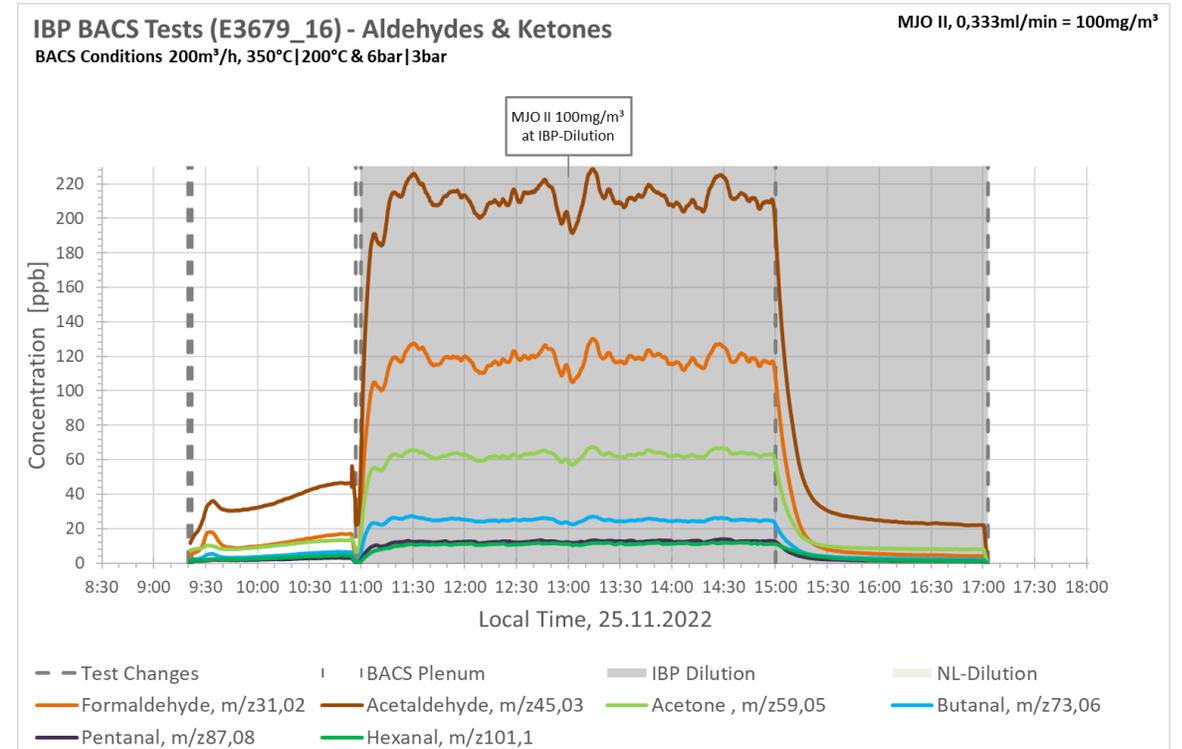
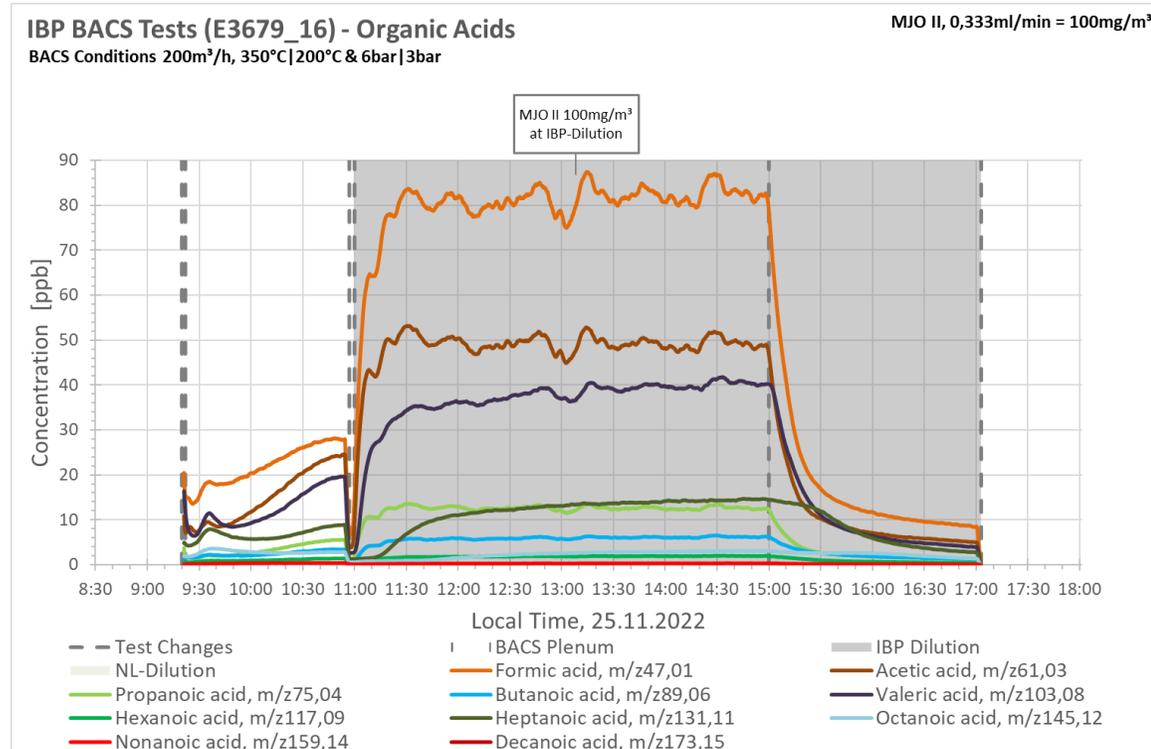


# CAC-Event Simulation & Chemical Characterization



CABIN AIR QUALITY III

## Dosing of high oil amounts over hours – 100 mg/m<sup>3</sup> with PTR-MS at 1:10 dilution



➤ Note: sometimes more compounds show the same m/z fragment and cannot be differentiated → Off-line analytics

Dosing of MJO II to check whether at the end of the transfer-line after 1:1 dilution the oil vapour composition remains the same – pentanoic acid

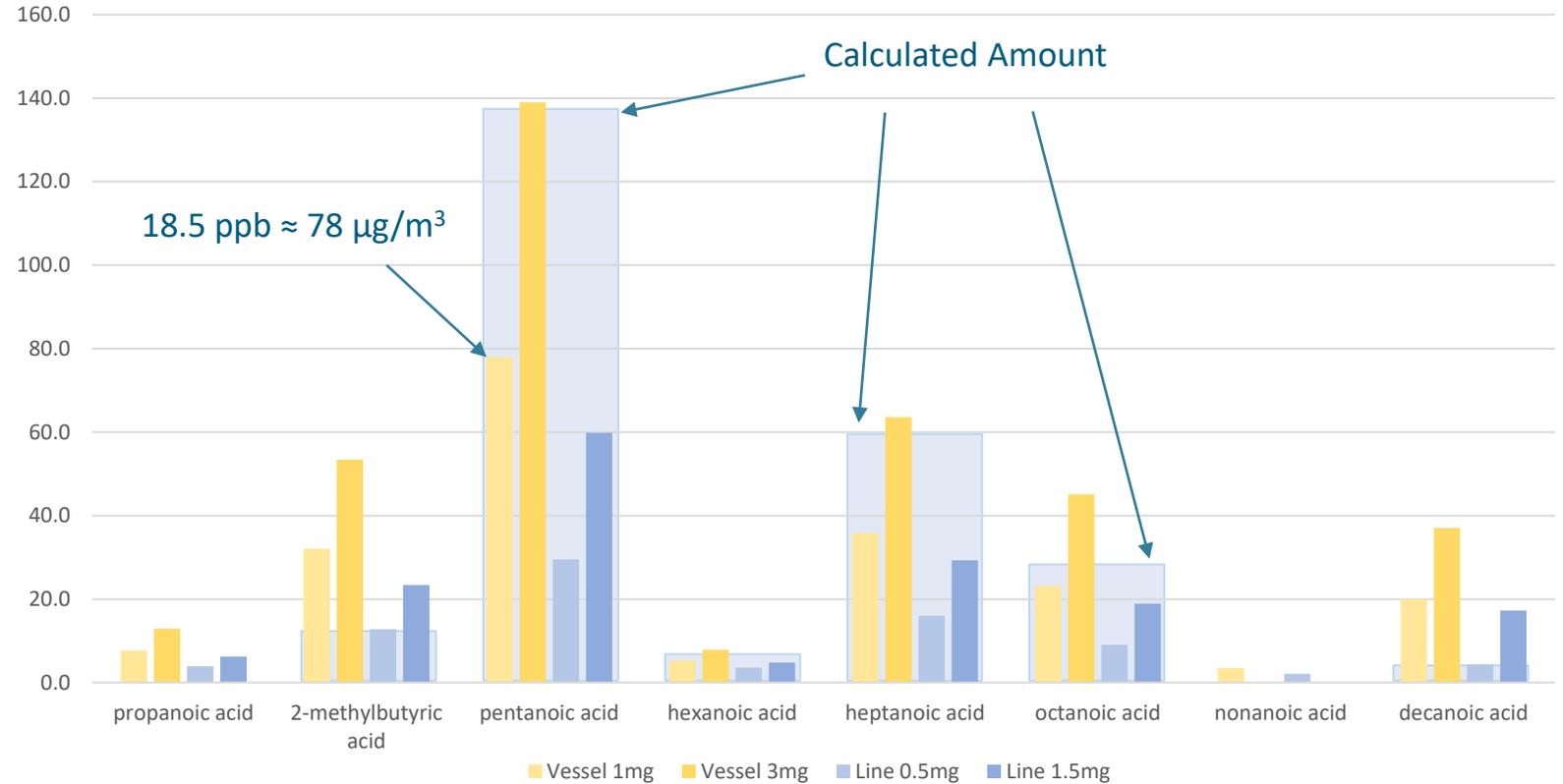
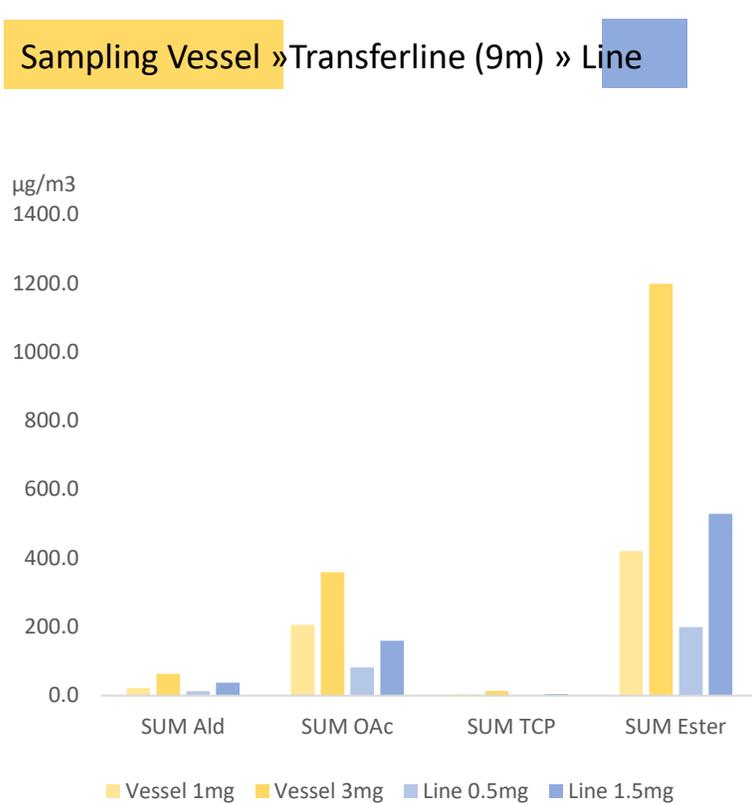
Dosed oil amount [mg/m <sup>3</sup> ]	Pentanoic acid concentration [ppb] PTR-MS		
	BACS vessel	Exposure unit after transfer-line and 1:1 dilution	1:10 dilution box
1	18	9	
3	42	21	4
6	69	34	7
10	89	44	9
20			12
30			16
40			18
50			22
60			25
100			40

Sampling of VOCs, aldehydes, organic acids and organo phosphates at BACS vessel and 1:1 dilution → ITEM

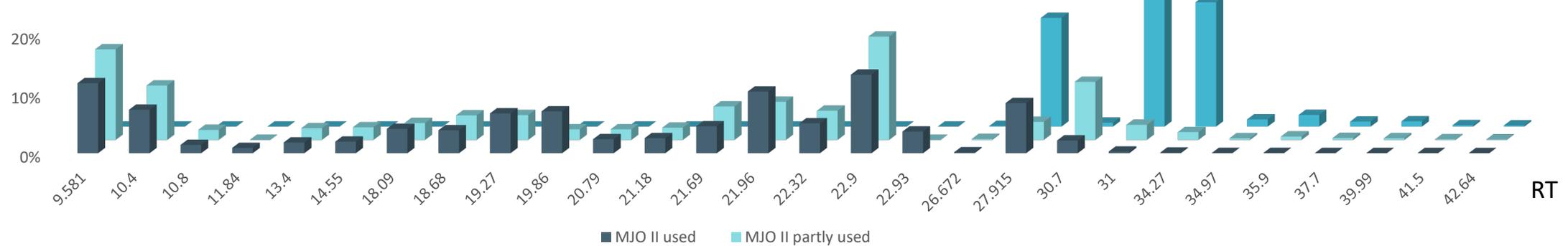
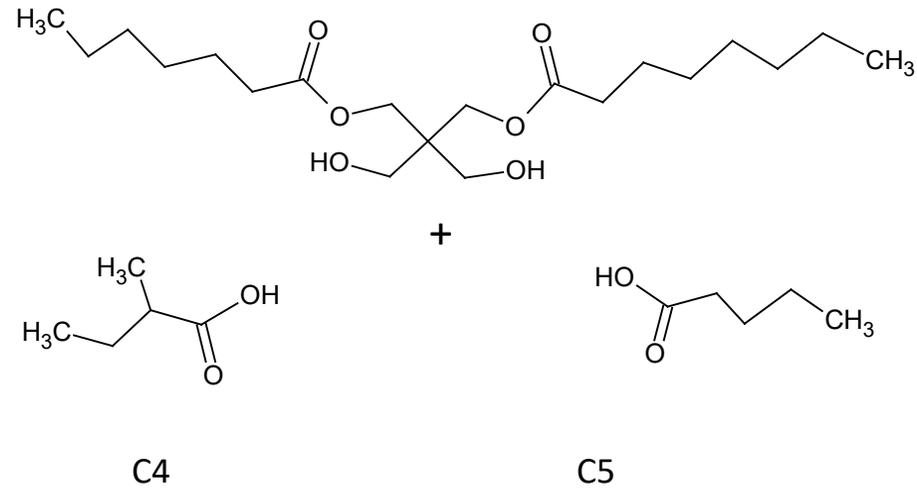
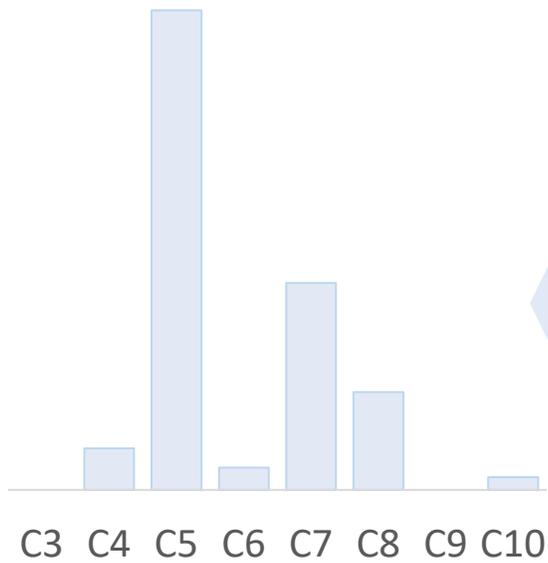
# CAC-Event Simulation & Chemical Characterization



Sampling Vessel » Transferline (9m) » Line



# CAC-Event Simulation & Chemical Characterization



## Conclusions

- Composition and amount of the oil fume is not affected by the transfer-line
- The hydrolysis process of oil esters is in line with the known chemistry
- The oil fume is dominated by oil esters and carboxylic acids
- The formed carboxylic acids are most possibly the root cause of the oil smell



Thank you for your  
Attention!





Thank you for your  
Attention!



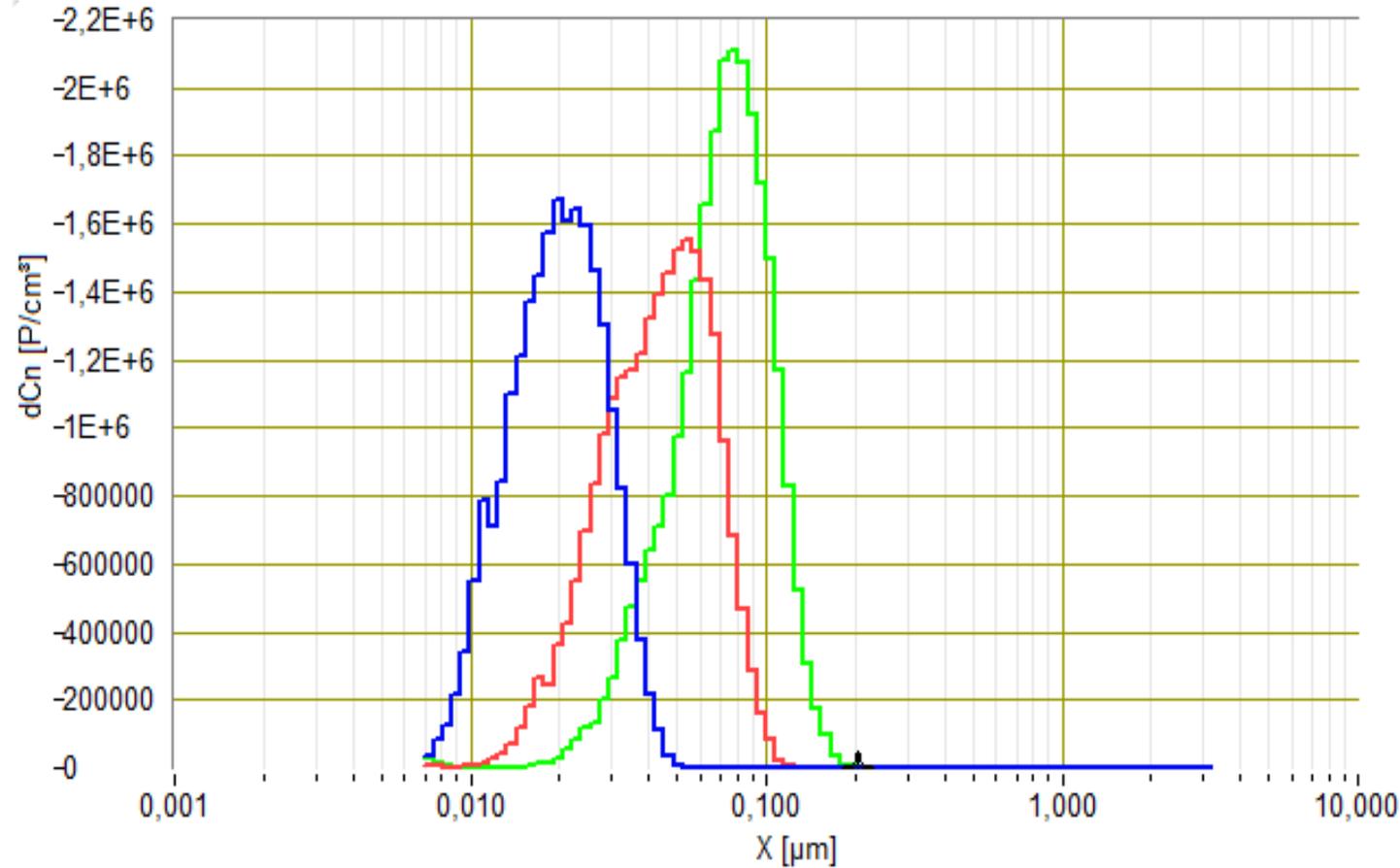
# CAC-Event Simulation & Chemical Characterization



## Back-up

- Particles

# CAC-Event Simulation & Chemical Characterization



Measurement with rented Palas SMPS when 3, 30 and 60  $\text{mg}/\text{m}^3$  of MJO II was injected:

Shift of the particle size maximum from 20 via 55 to 80 nm

# CAC-Event Simulation & Chemical Characterization

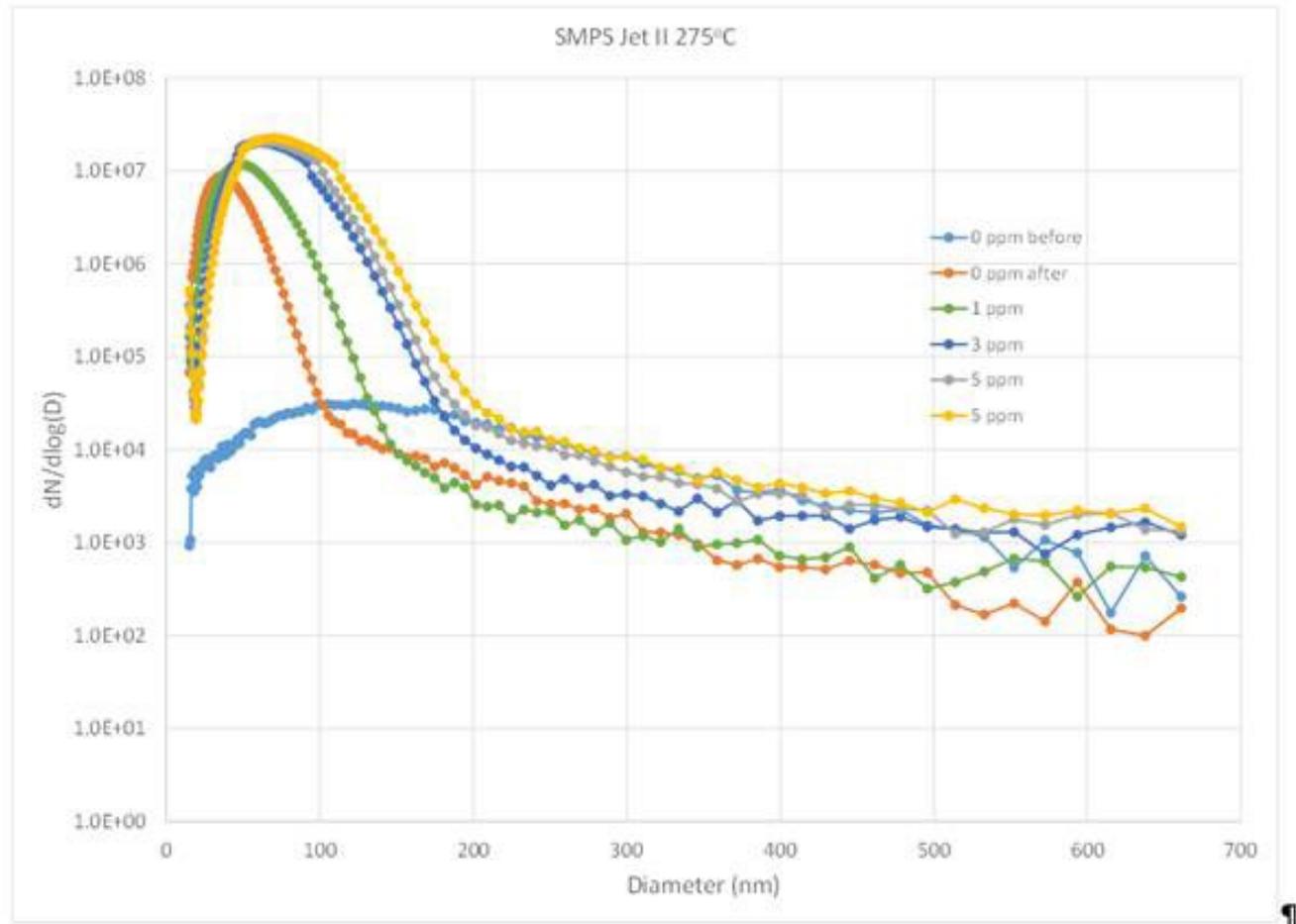


Figure-4.36. Size-Distribution-with-Mobil-Jet-II-as-Measured-by-SMPS-from-Allison-250,-275°C. Bleed-Air,-2021-02-25. ¶

Result from ASHRAE study at KSU on bleed air contamination with MJO II:

Max. particle size increases from ~50 to ~80 nm

when injected oil amount is increased from 1 via 3 to 5 ppm