



**Federal Aviation
Administration**

Additive Manufacturing (a thirty year evolution)

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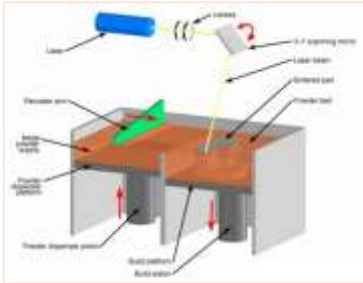


Additive Manufacturing (AM)

Additive Manufacturing (AM) --

A process of joining materials to make objects from 3D model data, usually layer upon layer, as opposed to *subtractive manufacturing* methodologies

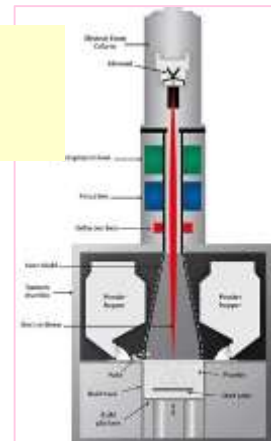
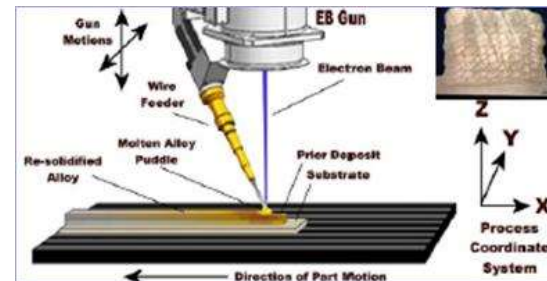
(Ref: ASTM F2792 – 12a)



By Source of Material: Powder vs. Wire



By Source of Energy: Laser vs. E-Beam



New Type and
Production
Certificates

Repair and
Overhaul
(MROs)

Aftermarket
Parts (PMAs)



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Evolution of AM Technology

Enablers for AM acceleration:

- Technology maturation
- 3-D computing capabilities
- AM patents expiration
- Reduced cost of equipment & raw materials
- Standardization



1984
Stereolithography
Patent

1988
SLS Patent

1991-92
Commercialization
of FDM, SLS etc.

2000
First high
definition 3-D
printer



2003
First safety-critical
AM part enters
service (military)

2009
FDM patent
expires

2011
First 3-D
printed drone



2013
AM announced as
*breakthrough
technology* by MIT

2016
First flight test of
safety-critical AM
part (military)

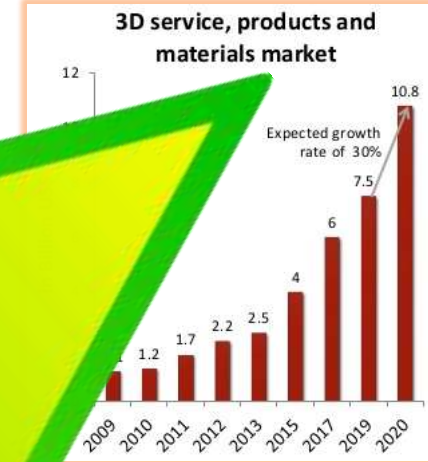
2014
SLS patent
expires

2015
FAA approves
first turbine
engine AM part



2017
FAA approval of the
first aircraft AM
structural part

2017
AM spare parts
printed for GA
aircraft



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Challenges/Opportunities

- Transform regulatory system to be agile using Performance Based Rules
- Utilize Safety Continuum and Risk Based Decision making to tailor certification requirements based on:
 - Performance
 - Complexity
 - Usage
- Promote organizational structure/procedures to foster innovation and early engagement to better position authorities
- Promote greater standards/policy collaboration among partners
- Emphasize applicant and approval holder responsibility
 - Compliance culture



QUESTIONS?

