European Aviation Safety Agency

EASA

SPECIFIC AIRWORTHINESS SPECIFICATION

for

YAKOVLEV YAK-18T

This Specific Airworthiness Specification is issued in accordance with Regulation (EC) 216/2008 Article 20(1)(b). This document is generic and it should be read in association with any Airworthiness Approval Note for the approval of Flight Conditions for any aircraft issued with an EASA Permit to Fly prior to 31 October 2008, which is specific to a particular serial number. In the event of conflict, please contact EASA: general.aviation@easa.europa.eu.

There is no valid EASA Type Certificate for this aircraft type. The organisation responsible for technical issues and support for the aircraft is the

Yakovlev Design Bureau: A.S. Yakovlev Design Bureau 68, Leningradsky Prospect Moscow 125315 Russian Federation

Dmitry Dratch: Chief Designer

Fax: +7 495 158 3576 Email: okb@yak.ru

Separately, the Hungarian Civil Aviation Administration granted the Yak-18T a Hungarian Type Certificate in September 1999, No. 219K18.

SECTION 1: Aircraft Design Definitions

1.1 General

Aircraft built to conform to Russian Civil Aircraft Norms of 13/10/1967.

1.1.1 Certification Basis

The aircraft was certificated to Russian Norms (as above), in addition specific list 'technical requirements' of aircraft, which is agreed by the Deputy Civil Aviation Minister of the USSR and Yakovlev Design Bureau on 15/02/1968.

1.1.2 Technical Characteristics and Operating Limitations

One Vedeneyev (OKBM) M14P (360 HP) or M14PF (400 HP). **Engine**

9 cylinder radial piston engine, which is geared and supercharged.

Fuel To Russian standard B91/115 GOST 1012-72.

Octane rating minimum 91.

Engine Limits M14P

Maximum permitted speed of rotation 2950 rpm (101%).

Up to five minutes up to 99% (2890 rpm). Up to one minute at 101% (2950 rpm).

M14PF

Maximum revolutions are 103% (3010 rpm) for one minute.

Propeller

The following propellers are approved:

- V-530TA-D35 2-blade propeller manufactured by Speriot of Stupino, Russia.
- MTV-3-250-27 or -29 3-blade propeller manufactured by MT Propeller of Straubing, Germany.
- MTV-9-250-27 or -29 3-blade propeller manufactured by MT Propellers of Straubing, Germany.

Diameter of V-530 propeller is 240 cm, and of MTV-3 and MTV-9 propellers is 250 cm.

Airspeed Limits

Refer to AFM

(Please note that Flight Manual is one of three documents issued to support flight operations: Aircraft Flight Manual is for the trained pilot; Aircraft Description and Aircraft Operating Instructions serve for training and preparations for operation, which should be considered in their entirety for providing the appropriate information on the aircraft to cover flight operations).

Never Exceed Speed (VNE) 300 km/h

C. of G. Range At Take-off Weight 1510 kg 13.0 - 22.0% AMC

At Take-off Weight 1650 kg 13.0 - 26.0% AMC

(Note that figures quoted on Yak 18T Flight Conditions approvals

were in error)

Maximum Take-off Weight (Aerobatic Training) Maximum Weight 1510 kg

Maximum Take-off Weight (General Training) 1650 kg EASA.SAS.A.095 YAKOVLEV YAK-18T Page 3 of 16 Issue 5

Maximum Landing Weight 1650 kg

Manoeuvre Load Limits at Take-off Weight 1510 kg +6,48g/-3,24g

at Take-off Weight 1650 kg +5g/-2,5g

Number of Seats Four (or five with three in the rear seat subject to C. of G.

Considerations) (refer to AFM)

Maximum Baggage Refer to AFM

Fuel Capacity Standard aircraft – 90 litres in each wing, and 3 litre fuselage

collector tank

Additional fuel can be provided by a rear fuselage tank of 90 or 130

litres.

Alternatively, additional fuel may be provided within the wings, either by increasing the individual tank size to 180 litres or by adding an

additional 85 litre tank outboard of the existing tank.

In all these cases fuel management is automatic, with either the fuselage tanks, or the outer wing tank draining before the main wing

tanks.

Oil Capacity 20 litres.

Some aircraft are equipped with inverted oil system, in which case

capacity is 16 litres for cruise flight and 10 litres for aerobatics

Control Surface Movements

Wing flaps Up 0° down $50^{\circ} +3^{\circ}-1^{\circ}30^{\circ}$

Aileron Up $22^{\circ}-1^{\circ}$ down $15^{\circ}-1^{\circ}$ Elevator Up $25^{\circ}-1^{\circ}$ down $25^{\circ}-1^{\circ}$ Elevator trim tab $+/-20^{\circ}+3^{\circ}45^{\circ}-3^{\circ}15^{\circ}$

Rudder Left 27°-1° Right 27°-1°

Tyre pressures Main wheels: 3 kgf / cm²

Nose wheel: 3 kgf / cm²

Stall Warning The 18T is equipped with a CCKYA-1 stall warning system, with a

light annunciator between -1° and +1°, and then a light annunciator

together with audible signal from +6° to +11° angles of attack.

Equipment The standard Yak-18T is equipped with the following equipment:

Baklan 5 VHF ARK-9 ADF

The IMK-IAZ gyro magnetic compass system.

AGD-1K gyro horizon ZUE-53U turn indicator PP-5 radio altimeter

However most aircraft in Western service have a range of Western

avionics installed.

Technical Manuals

Flight Manual Руководство по лётной эксплуатации самолёта ЯК-18Т

(Original Russian version, published by the manufacturer: Operating

Handbook for aircraft Yak-18T).

Translations of manuals are permitted on an acceptance basis as agreed with the registering NAA on condition that the updated original Russian document is available as reference in order to eliminate distortions and misinterpretations of translation.

Maintenance Schedule

- a) Yak-18T up to 35 series (inclusive) updated iaw. SB No. 255-BD: Maintenance Schedule Parts 1 and 2 (Reglament TO) for Yak-18T with M-14P engines, SM-2003 dated 30 May 2003, No 24.10-60GA.
- b) Yak-18T, 36 series and previous versions if modified/inspected iaw. SB No. 261-BE-G (issued 06.05.2011):
 Maintenance Schedule Parts 1 and 2 (Reglament TO) for Yak-18T with M-14P engines, SM-2003 dated 30 May 2003, No 24.10-60GA and Part 3 (SM-2007).

Maintenance Instruction Технологические карты (Maintenance task cards/Technologicheskie karty)

1.2 Pertinent Data

Centre of Gravity

The AFM gives a detailed analysis of Weight and Balance and C of G

Aerobatics and spinning are permitted at Take-off Weight 1510 kg and crew of 2 persons on board only. Inverted flight is prohibited unless this aircraft has been fitted with inverted oil and fuel systems.

Maximum permitted altitude 13,123 feet (4,000 meters), as the aircraft is not equipped with the oxygen supply system.

Placards

All placards that are required by the Flight Manual must be installed in the appropriate locations

1.3 Service time limitations

- a) The Yak-18T has an initial Usable Service Time of 3,500 flight hours and 15,000 landings, irrespective of calendar time (i.e. no calendar life limit is established).
- b) Usable Service Time until first Major overhaul is 1,200 flight hours or 4,500 landings within 12 years calendar time limit, whichever comes first.
- c) Time between overhauls (TBO): Usable Service Time between next overhauls is 1,000 flight hours or 4,000 landings within 12 years Calendar Time whichever comes first.
- d) After initial release to service usable service [resources] and calendar times under b) and c) shall be confirmed by an on-condition structural inspection individually prescribed by the manufacturer at 1,000 flight hours or 3,750 landings within 4 years calendar time.
- e) The usable service [resources] and calendar times between consecutive overhauls under c) shall be confirmed by structural inspections prescribed by the designer [OKB] at 700 flight hours, 3,000 landings in 4 years after last overhauls under the following conditions:
 - a. The particular aircraft positively passed technical investigation in accordance with an individual S/N related designer [OKB] Programme;
 - b. Aircraft has been modified in accordance with attachment to designer [OKB] Programme;
 - c. Replacement of those components and instruments that used up their service time with reference to Attachment 4 of Maintenance Schedule (Reglament TO).

f) The individual transfer to an on condition maintenance schedule without initial and follow-up overhauls is possible by replacing the overhaul with inspections TO-1000 and TO-2000 (MS-1000/MS-2000) in accordance with Maintenance Schedule for Yak-18T with M-14P engine (Reglament TO), released May 30, 2003 (Doc. No. 24.10-60GA) Part 3, for the series 36 aircraft directly and for the rest of the fleet if the aircraft has undergone a bridging inspection and maintenance (including modifications) as prescribed by the designer (OKB Yakovlev) in accordance with Service Bulletin No 261 BE-G.

1.4 Life-Limited Parts

These lives must be incorporated in the maintenance schedule for the aeroplane.

Description	Part Number	Life Limit hr's/years
Propeller	V530TA-D35	500 hours / 6 years
	MTV-9-B-	1000 hours / 6 years
	C/CL250-27 / 29	·
Main Air Bottle	LM-375a-11-50	-/5 check
Emg Air Bottle	LM-375a-3-50	-/5 check
Altimeter	ALT-20MBF-3	calibration every 2 years
Speed Indicator	US-450K	calibration every 2 years
G Meter	AM-9S	On condition
Vacuum Pressure Gauge	MV-16K	On condition
Cylindrical Thermometers	TTT-13	On condition
Fuel Pressure Transducers	P-1B	On condition
Oil Pressure Transducers	PM-15B	On condition
Bottles Pressure Gauge	2M-80K	On condition
Flexible pipes as fitted	various	10 yrs from date of installation – no more than 2
		yrs after manufacture with
		no limit on flight hours
Undercarriage lifter, main gear	4114-00	on condition & check every 100 hrs
Undercarriage lifter, front gear	4214-00A	on condition & check
		every 100 hrs
Undercarriage locks, main	4115-00-1	on condition & check
	4115-00-2	every 100 hrs
Undercarriage lock, front	4215-00	on condition & check
		every 100 hrs

SECTION 2: Airworthiness Directives (Service Bulletins)

SB marked _____ by shading, are Mandatory.

Bulletin No.	Date of issue	Contents	Applies to a/c S/N	Performer	Performing term
1E	08.01.75	"Varly" battery body repair		Overhaul factory	Major overhaul
001-DM	31.10.75	Replacement of the SBSE-77 fuel meter with the SBES2077E fuel meter	0601-0504	Aircraft manufacturer	Major overhaul
002-DK	29.05.75	Replacement of the engine mount ring for the reinforced one	0601-2007	Aircraft/engine manufacturer	Major overhaul

	T			T	T
003-DK	29.05.75	Replacement of the 4211-93 linkage	0601-0907	Aircraft	Major
		in the 4211-90 damper		manufacturer	overhaul
004-R	29.05.75	Replacement of undercarriage shock	0601-0306	Aircraft	Major
		absorber pistons No.4111-14 and		manufacturer	overhaul
		No.4211-18.			
005-E	09.07.75	Manuals clarification	0101-1008	Maintenance	1975
000 =	00.07.70	Manage dameaton	0.01.1000	organization	1070
006-DK	06.06.75	Replacement of landing gear uplock	0601-0906	Aircraft	Major
000-DIX	00.00.73	springs No.4115 and No.4215	0001-0300	manufacturer	overhaul
007-DM	11.06.75	Replacement of the M-14 engine with	0601-0204		
ואוט-100	11.06.75	, ,	0601-0204	Maintenance	Major
000 516	40.00.00	the M-14P	2224 2422	organisation	overhaul
008-DK	19.05.76	Fire shut-off valves sealing	0601-0106	Maintenance	If necessary
				organization	
009-DK	29.07.76	Replacement of the edge former	0601-2008	Aircraft	Major
		No.1014-07 on the wall of the rib		manufacturer	overhaul
		No.4 in the wing center section			
010-DK	13.09.76	Installation of the oil cooler	0601-2008	Aircraft	30.09.1977
		winterisation blank No.6205-30A		manufacturer	
012-DK	23.03.76	Reinforcement of the front spar wing	0601-1008	Aircraft	Major
O12 DIX	20.00.70	attachment point	0001 1000	manufacturer	overhaul
014-E	29.09.76	Manuals clarification	0101-0110	Maintenance	31.01.1977
014-6	29.09.76	Manuals Clarification	0101-0110		31.01.1977
045 DIC	00 04 77	4 5'' 4 4 4 4 4 4 4	0004 0044	organisation	
015-DK	29.04.77	Pitot attachment reinforcement	0601-0814	Aircraft	Major
		2. Replacement 7703-01	0601-0814	manufacturer	overhaul
016-DK	13.07.76	Replacement of throttle lever	0601-2007	Aircraft	Major
		attachment and friction unit		manufacturer	overhaul
017-DK	23.11.76	Holes in the carburettor inlet choke	0601-0610	Aircraft	Major
				manufacturer	overhaul
021-DK	29.03.77	Replacement of the trim tab and	0601-0812	Aircraft	Major
02.2.		installation of additional balance	000.00.2	manufacturer	overhaul
		weight on the elevator		manadada	Overnadi
022-DK	06.04.77	Replacement of the governor stop-	0601-2014	Aircraft	Major
022-DK	00.04.77	screws bracket with the reinforced	0001-2014	manufacturer	overhaul
				manulaciulei	Overnaui
004 DIC	00.04.77	one Device of the collection to the	0004 4007	Λ'(1	N.4 - 1
024-DK	06.04.77	Replacement of the collective tank	0601-1807	Aircraft	Major
		drain valve No.6100-170 for the drain		manufacturer	overhaul
		valve No.600500A			
025-DK	29.04.77	Stabilizer reinforcement within the	0601-2013,	Aircraft	Major
		brace attachment area	0401	manufacturer	overhaul
026-DK	05.03.77	Fire wall reinforcement within the	0101, 0401,	Aircraft	Major
		area of PK-45 attachment	0601-2012	manufacturer	overhaul
027-DK	05.03.77	1. Enlargement of the aileron skin	0101, 0401,	Overhaul	Major
		cutout	0601-2013	factory	overhaul
		2. Installation of the additional access	0601-2014		
		door in the cockpit floor	300. 20		
028-DK	06.05.77	Installation of the plate on the wing	0101-2014	Aircraft	30.12.77
020-DIX	00.00.77	center section leading edge	0101-2014	manufacturer	50.12.77
			0404 0040	manuraciurei	
		2. Replacement of three SP-1 AC	0101-0313		
		circuit breakers with SP-2B AC			
		circuit breakers	2224 222	A	
200 517	40.04.77			/ / Irorott	28.02.77
029-DK	19.01.77	Landing gear inspection	0601-0807	Aircraft	20.02.77
				manufacturer	
029-DK 030-DK	19.01.77 26.05.77	Replacement of control surfaces	0101-2014	manufacturer Aircraft	Major
		Replacement of control surfaces attachment units with removable		manufacturer	
		Replacement of control surfaces		manufacturer Aircraft	Major
		Replacement of control surfaces attachment units with removable studs units		manufacturer Aircraft	Major
030-DK	26.05.77	Replacement of control surfaces attachment units with removable studs units Replacement of the oil cooler	0101-2014	manufacturer Aircraft manufacturer Overhaul	Major overhaul Major
030-DK	26.05.77	Replacement of control surfaces attachment units with removable studs units Replacement of the oil cooler thermovalve with the reducing valve	0101-2014	manufacturer Aircraft manufacturer Overhaul factory	Major overhaul Major overhaul
030-DK	26.05.77	Replacement of control surfaces attachment units with removable studs units Replacement of the oil cooler thermovalve with the reducing valve Wing center section reinforcement	0101-2014	manufacturer Aircraft manufacturer Overhaul factory Aircraft	Major overhaul Major overhaul Major
030-DK 031-DK 032-DK	26.05.77 25.03.77 29.04.77	Replacement of control surfaces attachment units with removable studs units Replacement of the oil cooler thermovalve with the reducing valve Wing center section reinforcement (13 different modifications)	0101-2014 0101-1212 Refer to SB	manufacturer Aircraft manufacturer Overhaul factory Aircraft manufacturer	Major overhaul Major overhaul Major overhaul
030-DK	26.05.77	Replacement of control surfaces attachment units with removable studs units Replacement of the oil cooler thermovalve with the reducing valve Wing center section reinforcement	0101-2014	manufacturer Aircraft manufacturer Overhaul factory Aircraft	Major overhaul Major overhaul Major

034-DK	27.06.77	Fuselage modification for the	0101-2010	Aircraft	Major
		installation of 7512-0 fans		manufacturer	overhaul
		2. Reinforcement of gills lip	0101-2009		
		attachment			
		3. Reinforcement of gills vanes	0101-2013		
		attachment points			
035-DK	26.05.77	1. Improving AM-800K landing gear	0101, 0401,	Aircraft	Major
		micro switch reliability	0601-1009	manufacturer	overhaul
		2. Replacement of gills control arm	0101, 0401,	Aircraft	
		with the reinforced one	0601-2015	manufacturer	
		3. Improving of brake cable	0101, 0401,	Aircraft	
		terminations	0601-2010	manufacturer	
		4. Adjusting air system reducing valve	0101, 0401,	Overhaul	
00= 516	24 22 ==	5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0601-21921	factory	
037-DK	01.06.77	Replacement of the stabilizer	0101, 0401,	Aircraft	30.09.77
		attachment fork-bolt No. 3000-02	0601-0614	manufacturer	
038-DK	01.09.77	Replacement of bushings No.4210-	0101, 0401,	Aircraft	Major
		05 in upper part of nose landing gear	0601-2014	manufacturer	overhaul
		bracing strut			
039-DK	27.02.78	Replacement of 2KNR buttons with	0101, 0402	Aircraft	Major
		PK2S-2 buttons for "Radio" and	0601-1415	manufacturer	overhaul
		"Intercom"			
040-DK	02.12.77	Installation of the reinforcement plate	0101,	Aircraft	Major
		on the pilot's seat sliding rail	0601-2015	manufacturer	overhaul
041-DK	09.02.78	Elimination of plays in rudder pedals	0102,	Aircraft	Major
		mechanism	0101-2015	manufacturer	overhaul
042-DK	01.09.77	Replacement of the wing center	0101, 0401,	Aircraft	Major
		section diaphragm post with the	0601-0614	manufacturer	overhaul
		reinforced post			
043-DK	02.12.77	Reinforcement of the carburettor inlet	0101, 0401,	Aircraft	Major
		pipe	0601-23617	manufacturer	overhaul
045-E	17.07.78	Increasing the life time and calendar	All	Information bulle	etin
(6328/185-E)		life for nose landing gear jack			T
046-DK	18.07.79	Fin reinforcement	0101,	Aircraft	Major
0.4===	22 22 =2		0601-23961	manufacturer	overhaul
047-E	23.03.78	Manuals clarification	0115-2015	Operator	31.08.78
048-DK	05.01.78	Replacement of elevator flanges for	0101, 0401,	Aircraft	Major
		reinforced ones	0601-23961	manufacturer	overhaul
049-DK	18.03.79	Replacement of aileron's and	0401,	Aircraft	Major
		elevator's brackets due to the	0601-1006	manufacturer	overhaul
		replacement of MP-5 alloy with the	Part 1:		
050 DI	00.40.70	AL-19 alloy	0601-1706	A: ()	
050-DK	02.12.78	Installation of additional stabilizer	0401,	Aircraft	Major
		- (t 1, (! - (-	The state of the s		
054 517	04.05.70	attachment point	0601-1018	manufacturer	overhaul
051-DK	24.05.78	attachment point Lower engine cowling reinforcement	0601-1018 0401,	Aircraft	Major
		Lower engine cowling reinforcement	0601-1018 0401, 0601-2016	Aircraft manufacturer	Major overhaul
051-DK 052-DK	24.05.78 09.06.78	Lower engine cowling reinforcement Reinforcement of cockpit ventilation	0601-1018 0401, 0601-2016 0101, 0401,	Aircraft manufacturer Aircraft	Major overhaul Major
		Reinforcement of cockpit ventilation pipes, compressor and generator	0601-1018 0401, 0601-2016	Aircraft manufacturer	Major overhaul
052-DK	09.06.78	Reinforcement of cockpit ventilation pipes, compressor and generator cooling ducts	0601-1018 0401, 0601-2016 0101, 0401, 0601-2014	Aircraft manufacturer Aircraft manufacturer	Major overhaul Major overhaul
052-DK 053-DK		Reinforcement of cockpit ventilation pipes, compressor and generator cooling ducts Replacement of undercarriage jacks	0601-1018 0401, 0601-2016 0101, 0401,	Aircraft manufacturer Aircraft manufacturer Aircraft	Major overhaul Major
052-DK 053-DK (6328/193)	09.06.78	Reinforcement of cockpit ventilation pipes, compressor and generator cooling ducts Replacement of undercarriage jacks No.4114-00	0601-1018 0401, 0601-2016 0101, 0401, 0601-2014 Till 06067	Aircraft manufacturer Aircraft manufacturer Aircraft manufacturer	Major overhaul Major overhaul 31.08.79
052-DK 053-DK	09.06.78	Reinforcement of cockpit ventilation pipes, compressor and generator cooling ducts Replacement of undercarriage jacks	0601-1018 0401, 0601-2016 0101, 0401, 0601-2014 Till 06067	Aircraft manufacturer Aircraft manufacturer Aircraft manufacturer Maintenance	Major overhaul Major overhaul
052-DK 053-DK (6328/193) 054-DK	09.06.78 25.04.78 06.02.78	Reinforcement of cockpit ventilation pipes, compressor and generator cooling ducts Replacement of undercarriage jacks No.4114-00 Oil tank leaks elimination	0601-1018 0401, 0601-2016 0101, 0401, 0601-2014 Till 06067 0101, 0601-2014	Aircraft manufacturer Aircraft manufacturer Aircraft manufacturer Maintenance organization	Major overhaul Major overhaul 31.08.79
052-DK 053-DK (6328/193)	09.06.78	Reinforcement of cockpit ventilation pipes, compressor and generator cooling ducts Replacement of undercarriage jacks No.4114-00 Oil tank leaks elimination Replacement of fuel tanks No.6101-	0601-1018 0401, 0601-2016 0101, 0401, 0601-2014 Till 06067	Aircraft manufacturer Aircraft manufacturer Aircraft manufacturer Maintenance organization Overhaul	Major overhaul Major overhaul 31.08.79
052-DK 053-DK (6328/193) 054-DK	09.06.78 25.04.78 06.02.78	Lower engine cowling reinforcement Reinforcement of cockpit ventilation pipes, compressor and generator cooling ducts Replacement of undercarriage jacks No.4114-00 Oil tank leaks elimination Replacement of fuel tanks No.6101-001V with reinforced tanks No.6101-	0601-1018 0401, 0601-2016 0101, 0401, 0601-2014 Till 06067 0101, 0601-2014	Aircraft manufacturer Aircraft manufacturer Aircraft manufacturer Maintenance organization	Major overhaul Major overhaul 31.08.79
052-DK 053-DK (6328/193) 054-DK 055-DK	09.06.78 25.04.78 06.02.78 08.02.78	Lower engine cowling reinforcement Reinforcement of cockpit ventilation pipes, compressor and generator cooling ducts Replacement of undercarriage jacks No.4114-00 Oil tank leaks elimination Replacement of fuel tanks No.6101-001V with reinforced tanks No.6101-00D	0601-1018 0401, 0601-2016 0101, 0401, 0601-2014 Till 06067 0101, 0601-2014 0601-1111	Aircraft manufacturer Aircraft manufacturer Aircraft manufacturer Maintenance organization Overhaul factory	Major overhaul Major overhaul 31.08.79 If necessary 30.12.79
052-DK 053-DK (6328/193) 054-DK	09.06.78 25.04.78 06.02.78	Lower engine cowling reinforcement Reinforcement of cockpit ventilation pipes, compressor and generator cooling ducts Replacement of undercarriage jacks No.4114-00 Oil tank leaks elimination Replacement of fuel tanks No.6101-001V with reinforced tanks No.6101-	0601-1018 0401, 0601-2016 0101, 0401, 0601-2014 Till 06067 0101, 0601-2014	Aircraft manufacturer Aircraft manufacturer Aircraft manufacturer Maintenance organization Overhaul	Major overhaul Major overhaul 31.08.79

058-DK	02.12.78	Fuel system modification:		Aircraft	30.12.79
		1. Replacement of the tee-piece	0601-23617	manufacturer	
		No.6100-06 with the new shape tee-piece			
		Installation of the additional	0601-2011		
		attachment point for the pipe	000. 201.		
		No.6100-00			
059-DK	09.06.78	Installation of the IL-611-150	0601-0516	Aircraft	31.12.79
000 DI	00.00.70	regulator in the charging device	0004 04004	manufacturer	N 4 - 1
060-DK	09.06.78	Installation of plates on the wing center section skin near the landing	0601-21921	Aircraft manufacturer	Major overhaul
		flap		manulaciulei	Overnaui
061-DK	10.08.78	Replacement of aluminium pipes with	0101, 0401	Overhaul	Major
		steel pipes	0601-23015	factory	overhaul
000 DI	00.44.70		0404 0404	A : 6:	
062-DK	30.11.78	Installation of the plate on the relay box	0101, 0401, 0601-23617	Aircraft manufacturer	Major overhaul
063-DK	10.04.79	Airplane modification for the	0101,	Aircraft	Major
OOO DIK	10.04.70	installation of engine equipped with	0601-23516	manufacturer	overhaul
		M9F magneto			
064-IK	31.07.78	Introduction of new airplanes	21517 and	Aircraft	permanent
005 DI	04.00.70	numbering	up	manufacturer	1
065-DK	21.02.79	Fuel tank compartment inspection and replacement of bracket 2006-	0601-1016	Aircraft manufacturer	In accordance with the plan
		11		manulacturei	of Civil
		2. Undercut of the middle stringer of	0601-30003		Aviation
		the removable panel of the tank			Ministry
		compartment.			-
066-DK	10.08.78	Clarification of serial numbers of	0601-2018	Refer to Service	Bulletin
		airplanes to be modified in			
		accordance with hulloting 25, 42, 49			
		accordance with bulletins 35, 43, 48, 51 DK			
067-DK	05.09.78	accordance with bulletins 35, 43, 48, 51 DK Changing of the attachment of main	Shock	Overhaul	Major
067-DK (6328/220R)	05.09.78	51 DK Changing of the attachment of main landing gear shock absorber	absorber till	Overhaul factory	Major overhaul
(6328/220R)		51 DK Changing of the attachment of main landing gear shock absorber obturator	absorber till 01.04.77	factory	overhaul
	05.09.78	51 DK Changing of the attachment of main landing gear shock absorber obturator Extending the validity of the bulletin	absorber till	factory Aircraft	overhaul Major
(6328/220R) 068-DK	10.08.78	51 DK Changing of the attachment of main landing gear shock absorber obturator Extending the validity of the bulletin No.15-DK	absorber till 01.04.77 1108-0814	factory Aircraft manufacturer	overhaul Major overhaul
(6328/220R) 068-DK 069-E	10.08.78	51 DK Changing of the attachment of main landing gear shock absorber obturator Extending the validity of the bulletin No.15-DK Manuals clarification	absorber till 01.04.77 1108-0814 0601-30016	Aircraft manufacturer Information bulle	overhaul Major overhaul etin
(6328/220R) 068-DK	10.08.78	51 DK Changing of the attachment of main landing gear shock absorber obturator Extending the validity of the bulletin No.15-DK	absorber till 01.04.77 1108-0814	factory Aircraft manufacturer	overhaul Major overhaul etin
(6328/220R) 068-DK 069-E	10.08.78	51 DK Changing of the attachment of main landing gear shock absorber obturator Extending the validity of the bulletin No.15-DK Manuals clarification 1. Extending air bottles life time and calendar life. 2. Interchangebility of fuel meters	absorber till 01.04.77 1108-0814 0601-30016	Aircraft manufacturer Information bulle	overhaul Major overhaul etin
(6328/220R) 068-DK 069-E	10.08.78	51 DK Changing of the attachment of main landing gear shock absorber obturator Extending the validity of the bulletin No.15-DK Manuals clarification 1. Extending air bottles life time and calendar life. 2. Interchangebility of fuel meters No.SBES-2077A and No. SBES-	absorber till 01.04.77 1108-0814 0601-30016 all	Aircraft manufacturer Information bulle	overhaul Major overhaul etin
068-DK 069-E 070-E	10.08.78 08.06.79 21.02.79	51 DK Changing of the attachment of main landing gear shock absorber obturator Extending the validity of the bulletin No.15-DK Manuals clarification 1. Extending air bottles life time and calendar life. 2. Interchangebility of fuel meters No.SBES-2077A and No. SBES-207B	absorber till 01.04.77 1108-0814 0601-30016 all 0601-0813	Aircraft manufacturer Information bulle	Major overhaul etin
(6328/220R) 068-DK 069-E	10.08.78	51 DK Changing of the attachment of main landing gear shock absorber obturator Extending the validity of the bulletin No.15-DK Manuals clarification 1. Extending air bottles life time and calendar life. 2. Interchangebility of fuel meters No.SBES-2077A and No. SBES-207B Replacement of exhaust pipes made	absorber till 01.04.77 1108-0814 0601-30016 all	Aircraft manufacturer Information bulle Information bulle	Major overhaul etin etin Second Major
068-DK 069-E 070-E	10.08.78 08.06.79 21.02.79	51 DK Changing of the attachment of main landing gear shock absorber obturator Extending the validity of the bulletin No.15-DK Manuals clarification 1. Extending air bottles life time and calendar life. 2. Interchangebility of fuel meters No.SBES-2077A and No. SBES-207B	absorber till 01.04.77 1108-0814 0601-30016 all 0601-0813	Aircraft manufacturer Information bulle	Major overhaul etin
068-DK 069-E 070-E	10.08.78 08.06.79 21.02.79	51 DK Changing of the attachment of main landing gear shock absorber obturator Extending the validity of the bulletin No.15-DK Manuals clarification 1. Extending air bottles life time and calendar life. 2. Interchangebility of fuel meters No.SBES-2077A and No. SBES-207B Replacement of exhaust pipes made from Steel 20 with exhaust pipes made from 12H18N10T Modification of fuel breathing system	absorber till 01.04.77 1108-0814 0601-30016 all 0601-0813	Aircraft Information bulle Information bulle Aircraft manufacturer Overhaul	overhaul Major overhaul etin Second Major overhaul Major
068-DK 069-E 070-E 071-DK	10.08.78 08.06.79 21.02.79 29.06.79 08.06.79	51 DK Changing of the attachment of main landing gear shock absorber obturator Extending the validity of the bulletin No.15-DK Manuals clarification 1. Extending air bottles life time and calendar life. 2. Interchangebility of fuel meters No.SBES-2077A and No. SBES-207B Replacement of exhaust pipes made from Steel 20 with exhaust pipes made from 12H18N10T Modification of fuel breathing system in order to make separate breathing	absorber till 01.04.77 1108-0814 0601-30016 all 0601-0813 0601-30928	Aircraft manufacturer Information bulle Information bulle Aircraft manufacturer Overhaul factory	overhaul Major overhaul etin Second Major overhaul Major overhaul
068-DK 069-E 070-E	10.08.78 08.06.79 21.02.79 29.06.79	Changing of the attachment of main landing gear shock absorber obturator Extending the validity of the bulletin No.15-DK Manuals clarification 1. Extending air bottles life time and calendar life. 2. Interchangebility of fuel meters No.SBES-2077A and No. SBES-207B Replacement of exhaust pipes made from Steel 20 with exhaust pipes made from 12H18N10T Modification of fuel breathing system in order to make separate breathing Reinforcement of the elevator trim	absorber till 01.04.77 1108-0814 0601-30016 all 0601-0813	Aircraft manufacturer Information bulle Information bulle Aircraft manufacturer Overhaul factory Aircraft	overhaul Major overhaul etin Second Major overhaul Major overhaul Major overhaul Major
068-DK 069-E 070-E 071-DK 072-DK	10.08.78 08.06.79 21.02.79 29.06.79 08.06.79 22.09.79	Changing of the attachment of main landing gear shock absorber obturator Extending the validity of the bulletin No.15-DK Manuals clarification 1. Extending air bottles life time and calendar life. 2. Interchangebility of fuel meters No.SBES-2077A and No. SBES-207B Replacement of exhaust pipes made from Steel 20 with exhaust pipes made from 12H18N10T Modification of fuel breathing system in order to make separate breathing Reinforcement of the elevator trim tab control system	absorber till 01.04.77 1108-0814 0601-30016 all 0601-0813 0601-30928 0601-2007	Aircraft manufacturer Information bulled Information bulled Aircraft manufacturer Overhaul factory Aircraft manufacturer	overhaul Major overhaul etin Second Major overhaul Major overhaul Major overhaul
068-DK 069-E 070-E 071-DK	10.08.78 08.06.79 21.02.79 29.06.79 08.06.79	Changing of the attachment of main landing gear shock absorber obturator Extending the validity of the bulletin No.15-DK Manuals clarification 1. Extending air bottles life time and calendar life. 2. Interchangebility of fuel meters No.SBES-2077A and No. SBES-207B Replacement of exhaust pipes made from Steel 20 with exhaust pipes made from 12H18N10T Modification of fuel breathing system in order to make separate breathing Reinforcement of the elevator trim tab control system 1. Installation of the additional	absorber till 01.04.77 1108-0814 0601-30016 all 0601-0813 0601-30928 0601-2007 0601-34032 0401,	Aircraft manufacturer Information bulle Information bulle Information bulle Aircraft manufacturer Overhaul factory Aircraft manufacturer Aircraft	overhaul Major overhaul etin Second Major overhaul Major overhaul Major overhaul Major
068-DK 069-E 070-E 071-DK 072-DK	10.08.78 08.06.79 21.02.79 29.06.79 08.06.79 22.09.79	Changing of the attachment of main landing gear shock absorber obturator Extending the validity of the bulletin No.15-DK Manuals clarification 1. Extending air bottles life time and calendar life. 2. Interchangebility of fuel meters No.SBES-2077A and No. SBES-207B Replacement of exhaust pipes made from Steel 20 with exhaust pipes made from 12H18N10T Modification of fuel breathing system in order to make separate breathing Reinforcement of the elevator trim tab control system	absorber till 01.04.77 1108-0814 0601-30016 all 0601-0813 0601-30928 0601-2007	Aircraft manufacturer Information bulled Information bulled Aircraft manufacturer Overhaul factory Aircraft manufacturer	overhaul Major overhaul etin Second Major overhaul Major overhaul Major overhaul
068-DK 069-E 070-E 071-DK 072-DK 073-DK	10.08.78 08.06.79 21.02.79 29.06.79 08.06.79 22.09.79 08.06.79	51 DK Changing of the attachment of main landing gear shock absorber obturator Extending the validity of the bulletin No.15-DK Manuals clarification 1. Extending air bottles life time and calendar life. 2. Interchangebility of fuel meters No.SBES-2077A and No. SBES-207B Replacement of exhaust pipes made from Steel 20 with exhaust pipes made from 12H18N10T Modification of fuel breathing system in order to make separate breathing Reinforcement of the elevator trim tab control system 1. Installation of the additional pneumatic system non-return valve 2. Separation of emergency air system from the main one	absorber till 01.04.77 1108-0814 0601-30016 all 0601-0813 0601-30928 0601-2007 0601-34032 0401, 0601-30216	Aircraft manufacturer Information bulle Information bulle Information bulle Aircraft manufacturer Overhaul factory Aircraft manufacturer Aircraft manufacturer Aircraft manufacturer	Major overhaul Second Major overhaul Major overhaul Major overhaul Major overhaul Major overhaul 31.12.80
068-DK 069-E 070-E 071-DK 072-DK 073-DK 074-DK	10.08.78 08.06.79 21.02.79 29.06.79 08.06.79 22.09.79 08.06.79	51 DK Changing of the attachment of main landing gear shock absorber obturator Extending the validity of the bulletin No.15-DK Manuals clarification 1. Extending air bottles life time and calendar life. 2. Interchangebility of fuel meters No.SBES-2077A and No. SBES-207B Replacement of exhaust pipes made from Steel 20 with exhaust pipes made from 12H18N10T Modification of fuel breathing system in order to make separate breathing Reinforcement of the elevator trim tab control system 1. Installation of the additional pneumatic system non-return valve 2. Separation of emergency air system from the main one Structural changes of airplanes	absorber till 01.04.77 1108-0814 0601-30016 all 0601-0813 0601-30928 0601-2007 0601-34032 0401, 0601-30216	Aircraft manufacturer Information bulle Information bulle Information bulle Aircraft manufacturer Overhaul factory Aircraft manufacturer Aircraft manufacturer Information bulle	Major overhaul Second Major overhaul Major overhaul Major overhaul Major overhaul 31.12.80
068-DK 069-E 070-E 071-DK 072-DK 073-DK	10.08.78 08.06.79 21.02.79 29.06.79 08.06.79 22.09.79 08.06.79	Changing of the attachment of main landing gear shock absorber obturator Extending the validity of the bulletin No.15-DK Manuals clarification 1. Extending air bottles life time and calendar life. 2. Interchangebility of fuel meters No.SBES-2077A and No. SBES-207B Replacement of exhaust pipes made from Steel 20 with exhaust pipes made from 12H18N10T Modification of fuel breathing system in order to make separate breathing Reinforcement of the elevator trim tab control system 1. Installation of the additional pneumatic system non-return valve 2. Separation of emergency air system from the main one Structural changes of airplanes Replacement of attachment bolts for	absorber till 01.04.77 1108-0814 0601-30016 all 0601-0813 0601-30928 0601-2007 0601-34032 0401, 0601-30216	Aircraft manufacturer Information bulle Information bulle Information bulle Aircraft manufacturer Overhaul factory Aircraft manufacturer Aircraft manufacturer Information bulle Aircraft	overhaul Major overhaul etin Second Major overhaul Major overhaul Major overhaul 31.12.80
068-DK 069-E 070-E 071-DK 072-DK 073-DK 074-DK 075-IK 076-DK	10.08.78 08.06.79 21.02.79 29.06.79 08.06.79 22.09.79 08.06.79 31.01.79 12.03.79	51 DK Changing of the attachment of main landing gear shock absorber obturator Extending the validity of the bulletin No.15-DK Manuals clarification 1. Extending air bottles life time and calendar life. 2. Interchangebility of fuel meters No.SBES-2077A and No. SBES-207B Replacement of exhaust pipes made from Steel 20 with exhaust pipes made from 12H18N10T Modification of fuel breathing system in order to make separate breathing Reinforcement of the elevator trim tab control system 1. Installation of the additional pneumatic system non-return valve 2. Separation of emergency air system from the main one Structural changes of airplanes Replacement of attachment bolts for wing center section fairing	absorber till 01.04.77 1108-0814 0601-30016 all 0601-0813 0601-30928 0601-2007 0601-34032 0401, 0601-30216	Aircraft manufacturer Information bulle Information bulle Information bulle Aircraft manufacturer Overhaul factory Aircraft manufacturer Aircraft manufacturer Information bulle Aircraft manufacturer	overhaul Major overhaul etin Second Major overhaul Major overhaul Major overhaul 31.12.80 etin Major overhaul
068-DK 069-E 070-E 071-DK 072-DK 073-DK 074-DK	10.08.78 08.06.79 21.02.79 29.06.79 08.06.79 22.09.79 08.06.79	Changing of the attachment of main landing gear shock absorber obturator Extending the validity of the bulletin No.15-DK Manuals clarification 1. Extending air bottles life time and calendar life. 2. Interchangebility of fuel meters No.SBES-2077A and No. SBES-207B Replacement of exhaust pipes made from Steel 20 with exhaust pipes made from 12H18N10T Modification of fuel breathing system in order to make separate breathing Reinforcement of the elevator trim tab control system 1. Installation of the additional pneumatic system non-return valve 2. Separation of emergency air system from the main one Structural changes of airplanes Replacement of attachment bolts for wing center section fairing Installation of the plate on cockpit	absorber till 01.04.77 1108-0814 0601-30016 all 0601-0813 0601-30928 0601-2007 0601-34032 0401, 0601-30216	Aircraft manufacturer Information bulle Information bulle Information bulle Aircraft manufacturer Overhaul factory Aircraft manufacturer Aircraft manufacturer Information bulle Aircraft manufacturer Aircraft manufacturer Aircraft	Major overhaul Second Major overhaul Major overhaul Major overhaul Major overhaul 31.12.80 etin Major overhaul Major overhaul Major overhaul Major overhaul
068-DK 069-E 070-E 071-DK 072-DK 073-DK 074-DK 075-IK 076-DK	10.08.78 08.06.79 21.02.79 29.06.79 08.06.79 22.09.79 08.06.79 31.01.79 12.03.79	51 DK Changing of the attachment of main landing gear shock absorber obturator Extending the validity of the bulletin No.15-DK Manuals clarification 1. Extending air bottles life time and calendar life. 2. Interchangebility of fuel meters No.SBES-2077A and No. SBES-207B Replacement of exhaust pipes made from Steel 20 with exhaust pipes made from 12H18N10T Modification of fuel breathing system in order to make separate breathing Reinforcement of the elevator trim tab control system 1. Installation of the additional pneumatic system non-return valve 2. Separation of emergency air system from the main one Structural changes of airplanes Replacement of attachment bolts for wing center section fairing	absorber till 01.04.77 1108-0814 0601-30016 all 0601-0813 0601-30928 0601-2007 0601-34032 0401, 0601-30216	Aircraft manufacturer Information bulle Information bulle Information bulle Aircraft manufacturer Overhaul factory Aircraft manufacturer Aircraft manufacturer Information bulle Aircraft manufacturer	overhaul Major overhaul etin Second Major overhaul Major overhaul Major overhaul 31.12.80 etin Major overhaul

	·		T		
079-DK	26.07.79	Installation of the plate on the shape No.0100-21-1,-2 on the 9th bulkhead	0601-32230	Aircraft manufacturer	Major overhaul
080-R	23.10.79	Addendum to "The Major Overhaul Manual"	all	Overhaul On SB reco	
081-E	08.06.79	Manuals clarification	0601-32875		
082-E	24.04.79	Increasing of the life time before the first major overhaul for lower arms of undercarriage bracing struts	all	Operator	
084-DM	21.10.82	Installation of SARPP-12K flight data registration system	0601-41817	Aircraft manufacturer	Major overhaul
085-DK	05.04.80	Addendum to the bulletin No.40-DK 1.Installation of the reinforcement plate on the rail No.7509-211 2.Reaming seat fixation holes 8x9 in seat rails	0601-2005 0601-37290	Aircraft Major manufacturer overhaul	
086-DK	13.02.80	Emergency door jettison mechanism modification	0601-40212	Aircraft manufacturer	Major overhaul
087-BD	03.06.82	Replacement of the metal oil cooler fairing with the glass fiber fairing	0601-47287	Aircraft manufacturer	Major overhaul
088-E (6328/249E)	14.06.79	Landing gear life time extension	all	Operator	On SB receipt
089-R (6328/254R)	24.10.79	Replacement of the shock absorber ring No.4111-11 with the ring No.4111-00	4111-00 till 01.04.79	Overhaul factory	Major overhaul
81127- R	02.04.82	Addendum to the carburettor repair technology	All	Information bulle	etin
090-DK	07.02.80	AK-50 compressor cooling improvement	0601-0910	Aircraft manufacturer	Major overhaul
091-E	07.06.80	Manuals clarification	0114-34016	Operator	On SB receipt
092-DK	22.09.81	Replacement of the landing gear switch attachment bracket with the improved bracket	0601-37219	Aircraft Major manufacturer overhaul	
093-DK	19.12.80	Reinforcement of the landing flap hinge	0401, 0601-2015	Aircraft manufacturer	Major overhaul
094-DK	13.06.80	Replacement of the terminal in the trim tab neutral position warning system	0401, 0601-37290	Aircraft manufacturer	Major overhaul
095-DK	13.11.80	Installation of the additional instrument panel shock mount	0601-34139	Aircraft manufacturer	Major overhaul
096-DM	24.11.80	Replacement of the "Landysh-5" radio with "Baklan" radio	0601-37192	Aircraft manufacturer	Major overhaul
097-DK	22.08.80	Reinforcement of the wing center section skin along the rib No.4 (if cracks occur)	0601-1012	Aircraft manufacturer	Major overhaul or if cracks occur
098-DK	25.12.80	Reinforcement of the landing flap within the area of pneumatic jack attachment	0601-40019	Aircraft manufacturer	Major overhaul
099-DK	22.09.81	Elevator structure reinforcement	0601-44604	Aircraft manufacturer	Major overhaul
100-R	22.07.80	Major Overhaul documentation clarification	0601-34066	Operator	3 month after SB receipt
101-E	16.04.81	Manuals clarification	0114-40044	Operator	1 month after SB receipt
102-DK	20.04.81	Reinforcement of relay box attachment points	0601-40044	Aircraft manufacturer	Major overhaul
103-DK	20.04.81	Replacement of fuel tank aluminium attachment bands with steel bands	0601-30928	Aircraft manufacturer	30.06.82
104-DK	04.02.81	Clarification of bulletins No.61-DK and No.86-DK	see 061-DK & 086-DK	Operator	
105-DK (6328/308)	22.09.81	Replacement of faulty cylinders No. 4114-00A with cylinders No.4114-00B	4114-00A till 11/80	Overhaul factory	22.03.83

	,		T		T = = =
106-DK	24.09.81	Reinforcement of the rudder structure within the trim tab attachment area	0601-44604	Aircraft manufacturer	Major overhaul
107-DK	10.11.81	Installation of aircraft electric	0601-34062	Aircraft 31.12.82	
		grounding device		manufacturer	
108-DK	03.06.82	Reinforcement of the carburetor	0601-50376	Aircraft	Major
400 117	40.00.04	intake	00004	manufacturer	overhaul
109-IK	10.06.81	Major structural changes of airplane S/N 22202023624 through	23624- 44794	Information bulle	etin
		22202044794	44794		
110-E	12.11.81	Reducing landing gear shock	0601-0730	Maintenance	30.12.82
(6328/335E)		absorbers charging pressure		organisation	
111-E	21.05.82	Manuals clarification	0114-47817	Information bulle	
112-DK	22.06.82	Modification of pilots seat control cable termination	0601-47389	Aircraft manufacturer	Major overhaul
113-DK	03.06.82	Replacement of brackets, which	0601-44794	Aircraft	Major
		attach ribs to the rear spar		manufacturer	overhaul
114-DK	30.06.82	Replacement of pneumatic panel	0601-30216	Aircraft	Major
		No.5801-00A with the pneumatic panel No.5801-00B		manufacturer	overhaul
		2. Installation of the main air bottle	0601-32816		
		drain system			
		3. Transfer of the main air bottle to	0601-2006		
		the left part of luggage compartment			
115-BU	14.07.82	Replacement of AZP-1BM with AZP-	0601-44812	Maintenance	If defect found
		A2 (if AZP-1BM is found faulty)		organisation	
116-DM	21.01.84	Critical angle of attack warning	0601-47817	Aircraft	Major
117-DK	20 42 04	installation	0004 40400	manufacturer	overhaul 30.06.83
117-DK	29.12.81	Replacement of outer and middle aileron hinges	0601-49488	Aircraft manufacturer	30.06.63
118-DA	25.11.81	Periodical inspection of the middle	0601-49488	Maintenance	During
		aileron hinge bracket		organisation	scheduled
119-E	28.04.82	Manual clarification (elimination of	0601-47817	Information bulle	maintenance
113-L	20.04.02	summer heating)	0001-47017	inionnation built	zuii
120-BR	21.05.82	Major Overhaul Manual text	All	Information bulle	etin
101.55	0.4.40.00	clarification	2004 - 200-		
121-BD	04.10.82	Preventing of cracks and galling of rollers No.5200-20 located on the	0601-50376	Aircraft manufacturer	Major overhaul
		bulkhead No.12		manulaciulei	Overnaui
122-BR	04.10.82	Major Overhaul Manual clarification		Information bulle	etin
		(rudder control)			1
123-BD	13.05.83	Preventing the aileron inboard hinge bolt No.2000-19 wear out	0601-34139	Aircraft manufacturer	Major overhaul
124-BR	03.05.83	Major Overhaul Manual clarification	All	Information bulle	
		(bulletins No.87 and No.117)			
125-BE	14.05.82	Manual clarification (regarding the	All	Information bulle	etin
		replacement of AEP-MB with AEP-A2)			
126-BR	14.07.82	Manual clarification (regarding AZP)	All	Information bulle	etin
127-BD	04.10.82	Elimination of engine cowling shapes	0601-32230	Aircraft	30.06.83
		wear out		manufacturer	
128-BD	18.10.82	Replacement of attachment eyebolts	0601-51822	Aircraft	Major
129 BD	28.03.83	on the aileron outboard bracket Replacement of the pitot attachment	0601-55418	manufacturer Aircraft	overhaul Major
120 00	20.00.00	tube with the reinforced one	3301 33410	manufacturer	overhaul
120 DD		Ole 2C and a set O and a color and Market	0004 55040	NA=:+	Major
130-BR	09.09.82	Clarification of Operational and Major	0601-55612	Maintenance	Major
130-DK	09.09.82	Overhaul Manuals regarding aileron's attachment brackets	0601-55612	organisation	overhaul

404 DE		•			
131-BE	28.07.83	Clarification of Operational and Major	All	Maintenance	After SB
		Overhaul Manuals regarding the		organisation,	116-DM
		SSKUA-1 flight data recording		Operator	
		system			
132-BD	04.03.83	Replacement of exhaust collector	0601-55612	Aircraft	If necessary
102 00	04.00.00	and exhaust pipe repair	0001 00012	manufacturer	ii ricocoodi y
133-BD	20.07.83		0112-55612	Aircraft	Major
133-00	20.07.63	Expanding of the bulletin No.32-DK	0112-33612		
101 DD	00.07.00	application	0004 44704	manufacturer	overhaul
134-BD	20.07.83	Installation of Teflon washers for the	0601-44794	Cancelled by the	bulletin
		wing fairing attachment bolts		No.195-BD	
135-BD	23.11.83	Replacement of the lever No.6500-71	All	Aircraft	Major
		with the reinforced one		manufacturer	overhaul after
					1500 hours
136-BD	04.11.83	Preventing fin fabric skin ruptures	0601-55612	Cancelled by the	bulletin
				No.200-BD	
138-BE	05.11.83	Manuals clarification (installation and	0601-55612	Overhaul	On SB receipt
100 BE	00.11.00	dismounting of landing gear jacks)	0001 00012	factory	On OB rooo.pt
139-BR	23.02.84	Major Overhaul Manual clarification	0601-55612	Overhaul	3 month after
139-DK	23.02.04		0601-33612		
4.40. DD	40.00.00	(throttle control)	0004 55040	factory	SB receipt
140-BD	10.02.86	Preventing destruction of the relay	0601-55612	Overhaul	Major
		No.7230 box attachment		factory	overhaul
141-BD	17.07.84	Reinforcement of the attachment	0601-55612	Overhaul	Major
		area of elevator control bracket No.		factory	overhaul
		5130-30			
142-BU	06.07.84	Hole in the trim tab control linkage	0601-55612	Aircraft	Major
		No.5410-140SB		manufacturer	overhaul
143-BE	14.07.84	Operation manual clarification	All	Information bulle	
144-BD	20.03.86	Replacement of wing attachment	0601-2011	Aircraft	Major
144-00	20.03.00	fittings for thicker ones	0001-2011		overhaul
			0004 0040	manufacturer	Overnaui
		2.Replacement of wing attachment bolts	0601-2010		
		I DOIS			
145 DD	11 12 01		ΛII	Information bulls	tin.
145-BR	11.12.84	Major Overhaul Manual clarification	All	Information bulle	
145-BR 146-BD	11.12.84 01.11.84	Major Overhaul Manual clarification Installation of the fuel breathing	All 0601-44604	Operation within	
		Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of			
146-BD	01.11.84	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor	0601-44604	Operation within season	summer
		Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of		Operation within	summer Major
146-BD	01.11.84	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor	0601-44604	Operation within season	summer
146-BD	01.11.84 28.03.85	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box	0601-44604	Operation within season Aircraft	summer Major
146-BD 147-BU	01.11.84 28.03.85	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes	0601-44604 0601-2007	Operation within season Aircraft manufacturer Aircraft	summer Major overhaul
146-BD 147-BU 148-BD	01.11.84 28.03.85 23.11.84	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes between engine cowling and fuselage	0601-44604 0601-2007 0601-34027	Operation within season Aircraft manufacturer Aircraft manufacturer	Major overhaul Major overhaul
146-BD 147-BU	01.11.84 28.03.85	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes between engine cowling and fuselage Replacement of the oil system valve	0601-44604 0601-2007	Operation within season Aircraft manufacturer Aircraft manufacturer Overhaul	Major overhaul Major overhaul Major
146-BD 147-BU 148-BD	01.11.84 28.03.85 23.11.84	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes between engine cowling and fuselage Replacement of the oil system valve No.6204-05 with the steel valve made	0601-44604 0601-2007 0601-34027	Operation within season Aircraft manufacturer Aircraft manufacturer	Major overhaul Major overhaul
146-BD 147-BU 148-BD 149-BU	28.03.85 23.11.84 26.03.85	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes between engine cowling and fuselage Replacement of the oil system valve No.6204-05 with the steel valve made from 12H18A10T	0601-44604 0601-2007 0601-34027 0601-55612	Operation within season Aircraft manufacturer Aircraft manufacturer Overhaul factory	Major overhaul Major overhaul Major overhaul
146-BD 147-BU 148-BD	01.11.84 28.03.85 23.11.84	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes between engine cowling and fuselage Replacement of the oil system valve No.6204-05 with the steel valve made from 12H18A10T Replacement of oil tank with the	0601-44604 0601-2007 0601-34027	Operation within season Aircraft manufacturer Aircraft manufacturer Overhaul factory Aircraft	Major overhaul Major overhaul Major overhaul Major
146-BD 147-BU 148-BD 149-BU	28.03.85 23.11.84 26.03.85 16.04.85	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes between engine cowling and fuselage Replacement of the oil system valve No.6204-05 with the steel valve made from 12H18A10T Replacement of oil tank with the reinforced oil tank No.6201-100	0601-44604 0601-2007 0601-34027 0601-55612 0601-37290	Operation within season Aircraft manufacturer Aircraft manufacturer Overhaul factory Aircraft manufacturer	Major overhaul Major overhaul Major overhaul Major overhaul
146-BD 147-BU 148-BD 149-BU	28.03.85 23.11.84 26.03.85	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes between engine cowling and fuselage Replacement of the oil system valve No.6204-05 with the steel valve made from 12H18A10T Replacement of oil tank with the reinforced oil tank No.6201-100 Reinforcement and replacement of	0601-44604 0601-2007 0601-34027 0601-55612	Operation within season Aircraft manufacturer Aircraft manufacturer Overhaul factory Aircraft manufacturer Overhaul Factory	Major overhaul Major overhaul Major overhaul Major overhaul Major averhaul y and
146-BD 147-BU 148-BD 149-BU	28.03.85 23.11.84 26.03.85 16.04.85	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes between engine cowling and fuselage Replacement of the oil system valve No.6204-05 with the steel valve made from 12H18A10T Replacement of oil tank with the reinforced oil tank No.6201-100 Reinforcement and replacement of stops No.5130-50 and No.5130-90 in	0601-44604 0601-2007 0601-34027 0601-55612 0601-37290	Operation within season Aircraft manufacturer Aircraft manufacturer Overhaul factory Aircraft manufacturer	Major overhaul Major overhaul Major overhaul Major overhaul Major averhaul y and
146-BD 147-BU 148-BD 149-BU 150-BU	28.03.85 23.11.84 26.03.85 16.04.85 05.09.85	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes between engine cowling and fuselage Replacement of the oil system valve No.6204-05 with the steel valve made from 12H18A10T Replacement of oil tank with the reinforced oil tank No.6201-100 Reinforcement and replacement of stops No.5130-50 and No.5130-90 in airplane control system	0601-44604 0601-2007 0601-34027 0601-55612 0601-37290 0601-55612	Operation within season Aircraft manufacturer Aircraft manufacturer Overhaul factory Aircraft manufacturer Overhaul Factory Maintenance Ore	Major overhaul Major overhaul Major overhaul Major overhaul y and ganization
146-BD 147-BU 148-BD 149-BU	28.03.85 23.11.84 26.03.85 16.04.85	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes between engine cowling and fuselage Replacement of the oil system valve No.6204-05 with the steel valve made from 12H18A10T Replacement of oil tank with the reinforced oil tank No.6201-100 Reinforcement and replacement of stops No.5130-50 and No.5130-90 in airplane control system Clarification of Major Overhaul	0601-44604 0601-2007 0601-34027 0601-55612 0601-37290	Operation within season Aircraft manufacturer Aircraft manufacturer Overhaul factory Aircraft manufacturer Overhaul Factory	Major overhaul Major overhaul Major overhaul Major overhaul y and ganization
146-BD 147-BU 148-BD 149-BU 150-BU 151-BD	01.11.84 28.03.85 23.11.84 26.03.85 16.04.85 05.09.85	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes between engine cowling and fuselage Replacement of the oil system valve No.6204-05 with the steel valve made from 12H18A10T Replacement of oil tank with the reinforced oil tank No.6201-100 Reinforcement and replacement of stops No.5130-50 and No.5130-90 in airplane control system Clarification of Major Overhaul Manual and parts catalogue	0601-44604 0601-2007 0601-34027 0601-55612 0601-37290 0601-55612	Operation within season Aircraft manufacturer Aircraft manufacturer Overhaul factory Aircraft manufacturer Overhaul Factory Information bulle	Major overhaul Major overhaul Major overhaul Major overhaul Major overhaul ganization
146-BD 147-BU 148-BD 149-BU 150-BU	28.03.85 23.11.84 26.03.85 16.04.85 05.09.85	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes between engine cowling and fuselage Replacement of the oil system valve No.6204-05 with the steel valve made from 12H18A10T Replacement of oil tank with the reinforced oil tank No.6201-100 Reinforcement and replacement of stops No.5130-50 and No.5130-90 in airplane control system Clarification of Major Overhaul	0601-44604 0601-2007 0601-34027 0601-55612 0601-37290 0601-55612	Operation within season Aircraft manufacturer Aircraft manufacturer Overhaul factory Aircraft manufacturer Overhaul Factory Maintenance Ore	Major overhaul Major overhaul Major overhaul Major overhaul Major overhaul y and ganization etin
146-BD 147-BU 148-BD 149-BU 150-BU 151-BD	01.11.84 28.03.85 23.11.84 26.03.85 16.04.85 05.09.85	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes between engine cowling and fuselage Replacement of the oil system valve No.6204-05 with the steel valve made from 12H18A10T Replacement of oil tank with the reinforced oil tank No.6201-100 Reinforcement and replacement of stops No.5130-50 and No.5130-90 in airplane control system Clarification of Major Overhaul Manual and parts catalogue	0601-44604 0601-2007 0601-34027 0601-55612 0601-37290 0601-55612	Operation within season Aircraft manufacturer Aircraft manufacturer Overhaul factory Aircraft manufacturer Overhaul Factory Information bulle	Major overhaul Major overhaul Major overhaul Major overhaul Major overhaul ganization
146-BD 147-BU 148-BD 149-BU 150-BU 151-BD	01.11.84 28.03.85 23.11.84 26.03.85 16.04.85 05.09.85	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes between engine cowling and fuselage Replacement of the oil system valve No.6204-05 with the steel valve made from 12H18A10T Replacement of oil tank with the reinforced oil tank No.6201-100 Reinforcement and replacement of stops No.5130-50 and No.5130-90 in airplane control system Clarification of Major Overhaul Manual and parts catalogue Replacement of control column attachment bolts with bolts No.3027-	0601-44604 0601-2007 0601-34027 0601-55612 0601-37290 0601-55612	Operation within season Aircraft manufacturer Aircraft manufacturer Overhaul factory Aircraft manufacturer Overhaul Factory Information bulle	Major overhaul Major overhaul Major overhaul Major overhaul Major overhaul y and ganization etin
146-BD 147-BU 148-BD 149-BU 150-BU 151-BD 152-BR 153-BD	01.11.84 28.03.85 23.11.84 26.03.85 16.04.85 05.09.85 31.05.85 06.02.86	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes between engine cowling and fuselage Replacement of the oil system valve No.6204-05 with the steel valve made from 12H18A10T Replacement of oil tank with the reinforced oil tank No.6201-100 Reinforcement and replacement of stops No.5130-50 and No.5130-90 in airplane control system Clarification of Major Overhaul Manual and parts catalogue Replacement of control column attachment bolts with bolts No.3027- 6-18, Control column replacement	0601-44604 0601-2007 0601-34027 0601-55612 0601-55612 All 0601-55612	Operation within season Aircraft manufacturer Aircraft manufacturer Overhaul factory Aircraft manufacturer Overhaul Factory Information bulled Aircraft manufacturer	Major overhaul Major overhaul Major overhaul Major overhaul Major overhaul y and ganization etin Major overhaul
146-BD 147-BU 148-BD 149-BU 150-BU 151-BD	01.11.84 28.03.85 23.11.84 26.03.85 16.04.85 05.09.85	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes between engine cowling and fuselage Replacement of the oil system valve No.6204-05 with the steel valve made from 12H18A10T Replacement of oil tank with the reinforced oil tank No.6201-100 Reinforcement and replacement of stops No.5130-50 and No.5130-90 in airplane control system Clarification of Major Overhaul Manual and parts catalogue Replacement of control column attachment bolts with bolts No.3027- 6-18, Control column replacement Installation of the eyebolt No.5410-	0601-44604 0601-2007 0601-34027 0601-55612 0601-37290 0601-55612	Operation within season Aircraft manufacturer Aircraft manufacturer Overhaul factory Aircraft manufacturer Overhaul Factory Information bulled Aircraft manufacturer Overhaul Factory Aircraft manufacturer Overhaul	Major overhaul Major overhaul Major overhaul Major overhaul Major overhaul y and ganization etin Major overhaul Major
146-BD 147-BU 148-BD 149-BU 150-BU 151-BD 152-BR 153-BD	01.11.84 28.03.85 23.11.84 26.03.85 16.04.85 05.09.85 31.05.85 06.02.86	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes between engine cowling and fuselage Replacement of the oil system valve No.6204-05 with the steel valve made from 12H18A10T Replacement of oil tank with the reinforced oil tank No.6201-100 Reinforcement and replacement of stops No.5130-50 and No.5130-90 in airplane control system Clarification of Major Overhaul Manual and parts catalogue Replacement of control column attachment bolts with bolts No.3027- 6-18, Control column replacement Installation of the eyebolt No.5410- 1410SB in trim tab control system	0601-44604 0601-2007 0601-34027 0601-55612 0601-55612 All 0601-55612	Operation within season Aircraft manufacturer Aircraft manufacturer Overhaul factory Aircraft manufacturer Overhaul Factor Maintenance Ord Information bulled Aircraft manufacturer Overhaul factory	Major overhaul Major overhaul Major overhaul Major overhaul y and ganization Major overhaul Major overhaul
146-BD 147-BU 148-BD 149-BU 150-BU 151-BD 152-BR 153-BD	01.11.84 28.03.85 23.11.84 26.03.85 16.04.85 05.09.85 31.05.85 06.02.86	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes between engine cowling and fuselage Replacement of the oil system valve No.6204-05 with the steel valve made from 12H18A10T Replacement of oil tank with the reinforced oil tank No.6201-100 Reinforcement and replacement of stops No.5130-50 and No.5130-90 in airplane control system Clarification of Major Overhaul Manual and parts catalogue Replacement of control column attachment bolts with bolts No.3027- 6-18, Control column replacement Installation of the eyebolt No.5410- 1410SB in trim tab control system Installation of spring cylinder on RH	0601-44604 0601-2007 0601-34027 0601-55612 0601-55612 All 0601-55612 34019-	Operation within season Aircraft manufacturer Aircraft manufacturer Overhaul factory Aircraft manufacturer Overhaul Factor Maintenance Ordinates Description Sulled Aircraft manufacturer Overhaul factory Aircraft manufacturer	Major overhaul Major overhaul Major overhaul Major overhaul Major overhaul y and ganization etin Major overhaul Major overhaul Major overhaul Major overhaul Major
146-BD 147-BU 148-BD 149-BU 150-BU 151-BD 152-BR 153-BD 154-BD 155-BU	01.11.84 28.03.85 23.11.84 26.03.85 16.04.85 05.09.85 31.05.85 06.02.86 20.02.85 18.04.85	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes between engine cowling and fuselage Replacement of the oil system valve No.6204-05 with the steel valve made from 12H18A10T Replacement of oil tank with the reinforced oil tank No.6201-100 Reinforcement and replacement of stops No.5130-50 and No.5130-90 in airplane control system Clarification of Major Overhaul Manual and parts catalogue Replacement of control column attachment bolts with bolts No.3027- 6-18, Control column replacement Installation of the eyebolt No.5410- 1410SB in trim tab control system Installation of spring cylinder on RH landing gear	0601-44604 0601-2007 0601-34027 0601-55612 0601-55612 All 0601-55612 34019-34139	Operation within season Aircraft manufacturer Aircraft manufacturer Overhaul factory Aircraft manufacturer Overhaul Factor Maintenance Ordinates Described Maintenance Described Mai	Major overhaul Major overhaul Major overhaul Major overhaul y and ganization etin Major overhaul Major overhaul Major overhaul Major overhaul
146-BD 147-BU 148-BD 149-BU 150-BU 151-BD 152-BR 153-BD	01.11.84 28.03.85 23.11.84 26.03.85 16.04.85 05.09.85 31.05.85 06.02.86	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes between engine cowling and fuselage Replacement of the oil system valve No.6204-05 with the steel valve made from 12H18A10T Replacement of oil tank with the reinforced oil tank No.6201-100 Reinforcement and replacement of stops No.5130-50 and No.5130-90 in airplane control system Clarification of Major Overhaul Manual and parts catalogue Replacement of control column attachment bolts with bolts No.3027- 6-18, Control column replacement Installation of the eyebolt No.5410- 1410SB in trim tab control system Installation of spring cylinder on RH landing gear Replacement of brackets 0161-20,	0601-44604 0601-2007 0601-34027 0601-55612 0601-55612 All 0601-55612 34019-	Operation within season Aircraft manufacturer Aircraft manufacturer Overhaul factory Aircraft manufacturer Overhaul Factor Maintenance Ordinates Described Maintenance Des	Major overhaul Major overhaul Major overhaul Major overhaul y and ganization Major overhaul Major overhaul Major overhaul Major overhaul Major overhaul Major overhaul
146-BD 147-BU 148-BD 149-BU 150-BU 151-BD 152-BR 153-BD 154-BD 155-BU	01.11.84 28.03.85 23.11.84 26.03.85 16.04.85 05.09.85 31.05.85 06.02.86 20.02.85 18.04.85	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes between engine cowling and fuselage Replacement of the oil system valve No.6204-05 with the steel valve made from 12H18A10T Replacement of oil tank with the reinforced oil tank No.6201-100 Reinforcement and replacement of stops No.5130-50 and No.5130-90 in airplane control system Clarification of Major Overhaul Manual and parts catalogue Replacement of control column attachment bolts with bolts No.3027- 6-18, Control column replacement Installation of the eyebolt No.5410- 1410SB in trim tab control system Installation of spring cylinder on RH landing gear	0601-44604 0601-2007 0601-34027 0601-55612 0601-55612 All 0601-55612 34019-34139	Operation within season Aircraft manufacturer Aircraft manufacturer Overhaul factory Aircraft manufacturer Overhaul Factor Maintenance Ord Information bulled Aircraft manufacturer Overhaul factory Aircraft manufacturer Both Aircraft Manufacturer	Major overhaul Major overhaul Major overhaul Major overhaul y and ganization etin Major overhaul Major overhaul Major overhaul Major overhaul
146-BD 147-BU 148-BD 149-BU 150-BU 151-BD 152-BR 153-BD 154-BD 155-BU	01.11.84 28.03.85 23.11.84 26.03.85 16.04.85 05.09.85 31.05.85 06.02.86 20.02.85 18.04.85	Major Overhaul Manual clarification Installation of the fuel breathing system cover No.6100-94 instead of the constrictor Installation of the first-aid box Installation of bonding stripes between engine cowling and fuselage Replacement of the oil system valve No.6204-05 with the steel valve made from 12H18A10T Replacement of oil tank with the reinforced oil tank No.6201-100 Reinforcement and replacement of stops No.5130-50 and No.5130-90 in airplane control system Clarification of Major Overhaul Manual and parts catalogue Replacement of control column attachment bolts with bolts No.3027- 6-18, Control column replacement Installation of the eyebolt No.5410- 1410SB in trim tab control system Installation of spring cylinder on RH landing gear Replacement of brackets 0161-20,	0601-44604 0601-2007 0601-34027 0601-55612 0601-55612 All 0601-55612 34019-34139	Operation within season Aircraft manufacturer Aircraft manufacturer Overhaul factory Aircraft manufacturer Overhaul Factor Maintenance Ordinates Described Maintenance Des	Major overhaul Major overhaul Major overhaul Major overhaul y and ganization etin Major overhaul Major overhaul Major overhaul Major overhaul Major overhaul Major overhaul

	1	T	т		1
158-BD	16.08.85	Fuel system, modification of drain system	0601-55612	Aircraft manufacturer	16.11.85
159-BE	29.05.85	Manuals clarification (nuts tightening with preselect torque)	0601-55612	Aircraft 29.08.86 manufacturer	
160-BE	18.12.84	Manuals clarification (increasing time between major overhauls)	All	Information bulletin	
161-BD	29.10.86	Reinforcement of ribs nose parts	0601-0730	Aircraft	Major
101 00	20.10.00	attachment to the wing center section	0001 0700	manufacturer	overhaul
100 DD	40.05.05	front spar	0004 0700		
162-BD	16.05.85	Replacement of the clamp No.6801-110V-7 with the clamp No. 6801-310	0601-0730	Overhaul	On SB receipt
		110V-7 with the clamp No. 6601-310		factory, Operator	
163-BD	16.05.85	Replacement of gills bolts No.6303-	0601-55612	Aircraft	Major
		171 with higher strength bolts		manufacturer	overhaul
164-BD	16.08.85	Replacement of the engine cowling	0601-55612	Overhaul	If cracks found
		lock case No.6902-81		factory,	
				Operator	
165-BD	14.02.86	Replacement of throttle handle for	0601-55612	Aircraft	Major
		the reinforced throttle handle		manufacturer	overhaul
	1.5 : -	No.7003-20			
166-BD	13.12.86	Replacement of the R-2 governor	0601-0730	Aircraft	Major
		pawl No.6500-203 with the improved		manufacturer	overhaul
407 DD	40.00.00	pawl No.6500-211	0004 55040	A:	N/aiau
167-BD	13.02.86	Replacement of carburettor scoop hinge	0601-55612	Aircraft manufacturer	Major overhaul
168-BD	09.06.86	Replacement of the bracket 6500-10	0601-0730	Aircraft	Major
100-00	03.00.00	with the improved bracket 6500-230	0001-0730	manufacturer	overhaul
169-BD	02.07.85	Replacement of the center support	0601-55612	Aircraft	Major
100 22	02.07.00	bolt No.3000-11 with the bolt 3000-13	0001 00012	manufacturer	overhaul
170-BD	16.05.86	Preventing brake control cable	0601-0730	Aircraft	Major
		ruptures		manufacturer	overhaul
171-BD	03.03.86	Installation of bushings under the PU-	0601-0730	Maintenance	03.09.86
		7 valve control screw		organization	
172-BU	29.01.86	Installation of bushings under shut-off	0601-55612	Aircraft	Major
470 DD	45.04.00	valve handle attachment screw	0004 55040	manufacturer	overhaul
173-BD	15.01.86	Replacement of the attachment bracket No.0200-30 on the rear	0601-55612	Aircraft	Major overhaul
		stabilizer attachment point		manufacturer	overnaui
175-BD	08.04.86	Installation of the edge former around	0601-55612	Overhaul	Major
170 00	00.04.00	the oil cooler cut-out	0001 00012	Factory or	overhaul or
				Maintenance	during
				Organization if	operation, if
				cracks found	cracks found
176-BD	11.05.86	Air heater modification	0601-55612	Aircraft	Major
				manufacturer	overhaul
177-BD	24.03.87	Installation of light- and sound-	All	Aircraft	Major
		warning system for landing gear		manufacturer	overhaul
178-BD	11.12.85	retracted position	0601-55612	Aircraft	31.12.1986
חמ-סיוו	11.12.85	Changing of the US-450 air speed indicator installation	0001-00012	manufacturer	31.12.1900
179-BD	14.07.86	Cockpit doors modification	0601-55612	Aircraft	Major
170 00	14.07.00	Cookpit doors modification	3001 33012	manufacturer	overhaul
180-BD	15.05.86	Reinforcement of bulkhead No.0,	0601-55612	Aircraft	Major
		No.8 and profile 0100-20		manufacturer	overhaul
181-BD	30.10.86	Replacement of rudder flange and	0601-55612	Aircraft	Major
		bearing in the lower rudder hinge		manufacturer	overhaul
182-BD	25.06.86	Installation of reinforcement plates on	0601-55612	Aircraft	Major
		the canopy post No.0160-40		manufacturer	overhaul
183-BD	27.08.86	Replacement of aileron attachment	0601-55612	Overhaul	Major
		bolts No.2000-19 with No.2000-19A		factory	overhaul

			T	1	
185-BD	15.05.86	Manuals clarification (regarding air heater)	All	Information bulle	etin
186-BD	25.06.86	Reinforcement of attachment of ribs tail parts to the wing rear spar	0601-55612	Aircraft Major manufacturer overhaul	
187-BE	24.03.87	Manuals clarification (regarding bulletin No.177-BD)	All	Information bulletin	
188-BR	15.06.87	Clarification of Major Overhaul Manual and parts catalogue (regarding bulletin No.177-BD)	All	Information bulle	etin
189-BR	30.10.86	Clarification of Major Overhaul Manual	All	Information bulle	etin
190-BD	29.10.86	Replacement of the battery access door diaphragm with the reinforced diaphragm No.1020-180-31	0601-55612	Aircraft manufacturer	Major overhaul
191-BD	29.10.86	Replacement of the diaphragm which connects tail parts of ribs within the wing center section	0601-55612	Aircraft manufacturer	Major overhaul
192-BD	29.10.86	Replacement of flaps in the PO-250 access door hinge	0601-55612	Aircraft manufacturer	Major overhaul
193-BD	29.10.86	Replacement of shapes in the PO- 250 nishe with reinforced shapes	0601-55612	Aircraft manufacturer	Major overhaul
194-BD	29.10.86	Replacement of the wing center section step band No.1020-80-90 with the new one	0601-55612	Aircraft manufacturer	During operation
195-BD	08.07.87	Replacement of teflon washers under the wing fairing attachment bolts	0601-55612	Overhaul Factory or Maintenance Organization	Major overhaul or during operation
196-BD	26.08.86	Replacement of loose rivets attaching lower skin to the wing center section	0601-55612	Overhaul factory	Major overhaul
197-BD	27.08.86	Elimination of cracks on the oil cooler inlet. Arc welding	0601-55612	Overhaul factory	Major overhaul
198-BE	08.05.87	Clarification of weight and balance data	0601-55612	Information bulle	etin
200-BD	11.03.87	Fin skin reinforcement and repair	0601-55612	Aircraft manufacturer	Major overhaul
201-BD	13.04.87	Replacement of canopy bracket No. 0161-10 with the reinforced one	0601-55612	Overhaul factory	Major overhaul
202-BU	05.01.87	Replacement of balls in landing gear jacks	0601-0730	Overhaul factory	Major overhaul
203-BD	13.04.87	Addendum to the bulletin No.157-BD (regarding canopy brackets replacement)	0601-2009, 0110-55612	Information bulle	etin
204-BD	08.05.87	Installation of the cover No.9960-120 for the DS-1 sender protection	0601-47817	Aircraft manufacturer	During operation
205-BE	08.05.87	Clarification of the bulletin No.173-BD (bracket replacement after 2000 flight hours	0601-55612		After 2000 flight hours
206-BR	10.11.87	Clarification of Major Overhaul Manual and parts catalogue	All	Information bulle	etin
207-BD	01.09.87	Replacement of control column locking bolts and their wire locking	0601-55612	Aircraft manufacturer	Major overhaul
208-BD	02.09.87	Replacement of shapes attaching ribs to the front wing spar	All	Aircraft manufacturer	Major overhaul
209-BD	04.04.88	Modification of fuel breathing system	0601-55612		
211-BD	04.04.88	Manuals clarification (regarding bulletin No.209-BD)	0601-55612	Information bulle	
212-BR	04.04.88	Major Overhaul Manual clarification (regarding bulletin No.209-BD)	All	Information bulle	etin
215-BD	19.02.88	Replacement of the MU-615 sender attachment (SARPP-12K system)	0601-55612	Aircraft manufacturer	Major overhaul

	1		T	T	Ι
222-BD	16.01.89	Enclosure of part 1 of SB 028-DK to S/N 0115-2220255612	0115-55612	Aircraft manufacturer	During operation
251-BE	05.02.99	Clarification of SB 205-BE	0601-55612	Operator,	1 month after
			0131 and	Overhaul	SB receipt
			up	factory	
252-BE	05.02.99	Clarification of SB 173-BE	0601-55612	Operator,	1 month after
			0131 and	Overhaul	SB receipt
			up	factory	
253-BE	05.02.99	Control system, Replacement of	0601-55612	Operator,	1 month after
		control column attachment bolts, Clarification of SB 153-BE	0131-1534	Overhaul	SB receipt
254-BD	13.02.07	Installation of ELT ARM-406AC1	0604 0720	factory	
254-60	13.02.07	Installation of ELT ARM-406ACT	0601-0730, 0131-2035,		
			excluding		
			0431, 0932,		
			0233, 1433,		
			1633, 0234,		
			0334, 0434,		
			0534, 0634,		
			1134		
255-BD	14.05.08	Modernisation of Yak-18T		Information bulle	
256-BU	07.04.09	Use of propeller AV-803-1-K-	A/C of 36 th	Information bulle	etin
		C/CL250-412 or B530TA-D35 on	series and		
		aircraft 36 th series and a/c modified	a/c		
		iaw. SB 255-BD	modified		
			iaw. SB		
257-BE	07.04.09	Powerplant, Amended AMM and	255-BD If SB 256-		
237-BE	07.04.09	AFM	BU installed		
258-BD	09.06.09	Instrument panel, Horizon 4300-311	0136-4936,	Aircraft	01.09.2009
			and S/N	manufacturer	
			modified		
			iaw. SB		
			255-BD:		
			0334, 0534,		
			1134, 0431,		
			1433, 0636, 1633, 0932,		
			0434.		
259-BD	09.06.09	Wing, additional rivets on wing spar	0136-2336,	Aircraft	15.07.2009
200 00	30.00.00	, Trans, additional fiveto on wing opti	2636-4336	supplier	.0.07.2000
260-BD	09.09.09	Fuel system, Replacement of parts in	0136-4336	Aircraft	20.10.2009
		drain system and fuel sensor 395-5S-		supplier	
		1B			
261-BE-	06.05.11	Conditions and order of	All	Aircraft	Permanently
G		establishment of resources and		manufacturer	
		service life of airplanes Jak-18T			
		brought in the State Register of Civil			
		Aircrafts of the Russian Federation			
		(MS-1000 & MS-2000)			

Notes

- 1. No Mandatory Service Bulletins (Airworthiness Directives) have been issued subsequent to
- 2. A list of Service Bulletins can be obtained from the Yakovlev Design Bureau (address on Page 1) or from the following address:

Smolensk Aircraft Plant (SmAZ JSC Smolensk) 74. Frunze street, Smolensk 214006, Russia

Tel.: +7 (4812) 29-93-13 Fax.: +7 (4812) 21-95-51 E-mail: smaz@sci-smolensk.ru

Web site: www.smaz.ru

SECTION 3: Occurrence Reporting

This Specific Airworthiness Specification may be used as a basis for the issue of a Restricted Certificate of Airworthiness in accordance with 21A.173 (b)(2) under the following conditions:

- a) The holder of a Restricted Certificate of Airworthiness based on this Specific Airworthiness Specification shall report to the State of Registry all information related to occurrences associated with the operation of the aircraft which affects or could affect the safety of operation¹.
- b) Such reports shall be despatched within 72 hours of the time when the occurrence was identified unless exceptional circumstances prevent this.
- c) The State of Registry shall forward the information received under (a) to the Agency when it relates to failures, malfunctions, defects or other occurrences which cause or might cause adverse effects on the continuing airworthiness of the aircraft.

SECTION 4: Other Limitations

- a) This aircraft is limited to non-commercial operations.
- b) Eligibility

The SAS should not be seen as a mechanism for avoiding type certification in accordance with Part 21.

This SAS has been used as a transition mechanism for aircraft that had not been certificated in accordance with Part 21 but which were already on the registers of EU member states on accession to the EU (Commission Regulation (EU) No 748/2012, Article 5).

Whilst it includes these aircraft in the EU system, it is not intended to be used to allow the import of additional aircraft of the same type which should be certificated in accordance with Part-21.

The applicability of this SAS is limited to individual aircraft by serial number. The only Yak-18T aircraft eligible for a Restricted Certificate of Airworthiness (RCoA) in accordance with article 21.A.173(b)2 are those with serial numbers listed in this section:

Initial Series: 5200509, 5201507, 7200216, 7201413, 8200916, 8201416

Series 32: 01-32, 10-32

Series 33: 01-33, 06-33, 11-33, 12-33

Series 34: 08-34, 10-34

Series 35: 11-35, 12-35, 13-35, 14-35, 15-35,

Series 36: 22202023842, 22202034023, 22202034044, 22202034068, 22202034139,

22202034143, 22202040216, 22202040425, 22202044533, 22202044595, 22202044623, 22202044785, 22202047216, 22202047812, 22202047817,

22202052122

_

¹ AMC 20-8 contains guidance describing the occurrences which are to be reported. This document can be found on the EASA website.

SECTION 5: Change Record

Issue 1	31 October 2008	Initial issue
Issue 2	10 January 2012	To record correct AFM issuance date
Issue 3	07 February 2013	Amended sections 1.1.3 (Maintenance Instructions), 1.3 (life times
		and TBO), 2 (SB list) and 4 (Clarification of eligibility, serial
		numbers added).
Issue 4	15 February 2013	Typo error in section Maintenance Schedule, b) corrected (SB
		reference)
Issue 5	1 March 2013	Footnote 1 on page 15 amended. Additional s/n added,
		Regrouping text in section V.